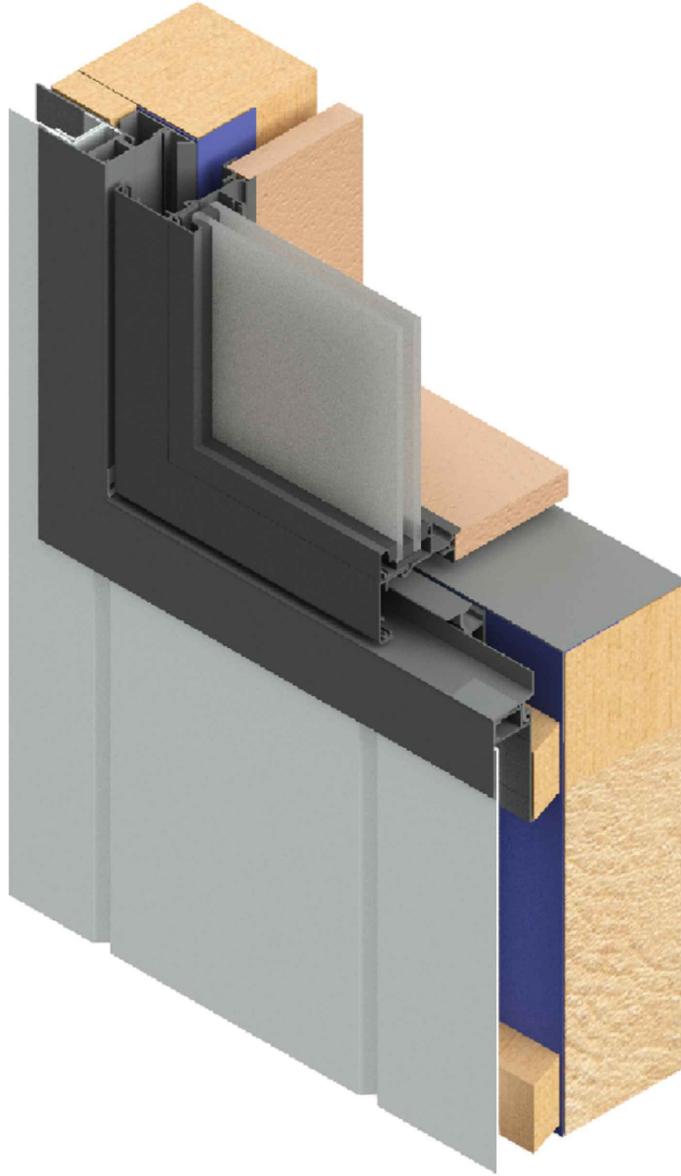


ALICLAD



II VERTICAL II TIMBER BATTEN

HIGH PERFORMANCE ALUMINIUM
WEATHERBOARD SYSTEM



MATERIALS • SYSTEMS • SOLUTIONS

ALICLAD

The Building Agency is the exclusive distributor of a cultivated selection of well-respected brand name cladding and roofing products and systems.

The Building Agency's focus is to ensure correct and comprehensive selections from our product and system ranges and to assist with design, specification and delivery of high performance buildings.

The Building Agency introduces our newly developed - ALICLAD System

Performance and aesthetics find a perfect balance in the latest contemporary aluminium cladding system designed in New Zealand for our local conditions.

The tough New Zealand climate calls for exterior products that can perform in all weather conditions, meet the most stringent code and standards, and bring elegance and architectural integrity.

AliClad, designed by The Building Agency, is a premium aluminium weatherboard system that has had every detail and feature designed, tuned and resolved. Backed by decades of local experience and international product knowledge, AliClad offers architects, builders and developers a robust and beautifully finished product, supported on an easy-to-install fixing system engineered to perform.

Designed for large-scale commercial projects with a residential application.
Designed for:

WEATHER-TIGHTNESS: The system has been designed in line with NZBC Acceptable Solutions. It is tested to be compliant with E2 via NZS4284:2008.

STRUCTURE: The AliClad system is designed for buildings in wind zones from Low to over Extra high wind loadings and engineered to be fixed at maximum span distances for easier application and reduced project costs.

FIRE PROTECTION: Aluminium is defined as non-combustible under the NZBC C clause and when correctly specified the support system forms a limited / non-combustible wall assembly. AliClad is tested for buildings over 25m in total height by a full-scale system fire performance test to BS8414.

FINISH AND AESTHETICS: Sublimated woodgrains, Flat and matt powdercoat options, Anodised, Anodised-look paint finishes, and horizontal and vertical profile alignments achieve both classic and contemporary designs with ease.

TABLE OF CONTENTS

AliClad - Vertical - Timber Batten

Information

AC-V-TB-CP - AliClad Compliance Statement

AC-V-TB-Apx.A.T2 - AliClad Appendix A - Table 2 - Fixing Span Table

Profiles & Accessories

AC-V-TB-PL - AliClad Parts List

AC-V-TB-PRO-01 - AliClad Cladding Profiles

AC-V-TB-PRO-02 - AliClad Trims Profiles

AC-V-TB-MDS - AliClad Mechanical Drainage System Parts

General Processing

AC-V-TB-GP-01 - Cut Board Terminations

TYPICAL DETAILS

1. CORNERS

- 1.1. External Corner
- 1.2. Internal Corner
- 1.3. External Corner - Smaller Cladding Type
- 1.4. Internal Corner - Smaller Cladding Type

2. VERTICAL JOINTS

- 2.1. Vertical Joint Typical
- 2.2. Vertical Joint Orientation Change
- 2.3. Vertical Joint Smaller Cladding Type
- 2.4. Vertical Joint Larger Cladding Type

3. HORIZONTAL JOINTS

- 3.1. Typical Horizontal Joint
- 3.2. Interstorey Joint

4. CLADDING TOP & BOTTOM

- 4.1. Top of Cladding/Parapet
- 4.2. Bottom of Cladding at Ground
- 4.4. Bottom of Cladding at Apron Roof
- 4.8. Barge to Soffit

5. SOFFITS

- 5.1. Wall Below Soffit <90°
- 5.2. Wall Above Soffit <90°
- 5.6. Wall Below Flat Sheet Soffit <90°
- 5.8. Wall Below Flat Sheet Soffit >90°

7. JOINERY

- 7.1. Residential Window Jamb - Recessed
- 7.2. Residential Window Head - Recessed
- 7.3. Residential Window Sill - Recessed
- 7.4. Residential Window Jamb - WANZ/Supported
- 7.5. Residential Window Head - WANZ/Supported
- 7.6. Residential Window Sill - WANZ/Supported

##-Detail List

Detail Number

AC-V-TB-DL.2

Version

[v2.0]



COMPLIANCE STATEMENT

AliClad is an extruded aluminium cladding system that can be installed horizontally or vertically, comprised of 2.2mm thick interlocking weatherboards in multiple design profile options and an accompanying flashing system. The system has been designed up to extra high wind zone in accordance with NZS3604 and engineered to be fixed at increased span distances to provide simple, strong, and safe installations.

This compliance statement covers **AliClad Cladding System** on 20mm Drained & Ventilated cavities.

NZBC Clause B1 Structure

B1.1a, B1.1b, B1.1c, B1.2, B1.3.1, B1.3.2

AliClad weatherboard cladding system structural analysis was undertaken with capacities determined using and theoretical analysis. Span tables for 20mm cavities have been developed to determine the required cladding fixing, batten/rail fixing and screws to main structure fixing spacing.

The AliClad cladding system has been designed to withstand up to ± 2.40 kPa (ULS). When constructed in accordance with the structural and installation guidelines as per Appendix A, AliClad Cladding will meet NZBC Clause B1.

NZBC Clause E2 External Moisture

E2.1, E2.2, E2.3.2, E2.3.3, E2.3.5, E2.3.6, E.2.3.7

AliClad weatherboard cladding is intended to be part of a rainscreen cladding system where the panels form the outermost water shedding layer. The cladding line is expected to deflect most of the water hitting the façade. The weather resistant line is located at the back of the rainscreen cavity that is typically constructed with a flexible building wrap or rigid air barrier compliant with NZBC E2/AS1: Table 23.

Where water does penetrate the cladding line, the cavity between the cladding and the structural wall is expected to prevent water being able to migrate onto the structural wall and allow water to drain down. The cavity also allows ventilation which aids in the drying of any residual water and drying of the structural wall.

NZBC C3 Fire Performance

C1a, C1b, C3.1, C3.2, C3.3

AliClad weatherboard cladding is manufactured from solid aluminium. As per MBIE Guidance (MBIE 2817 Fire Performance of External Wall Cladding Systems) that for buildings categorised as low risk (<10m high & >1m away from relevant boundary.) There are no requirements for fire testing protocols P1 to P5 and therefore all products are suitable for use in this application.

Where consideration of fire safety is required due to proximity of relevant boundaries, AliClad can contribute to a building's performance when specified on one of the applicable non-combustible support systems available.

NZBC Clause B2 Durability

B2.1, B2.2, B2.3.1, B2.3.2

AliClad weatherboard base material is 6063-T5 grade aluminium and by its nature is inherently durable. Aluminium is a reactive metal that quickly forms a stable oxide layer upon contact with the atmosphere which seals the raw aluminium from further oxidation. Therefore, aluminium is fundamentally durable. Aluminium supports are suitable to be used in all New Zealand exposure/atmospheric zones.

In addition, the AliClad weatherboard cladding is finished using premium powder coating systems.

Timber and Plastic Battens and Fixings

On Low-Risk buildings where fire requirements allow, a timber or HDPE cavity packer batten system may be used. Where timber is used it must be at a minimum of H3.1 treatment. If applicable a suitable bond breaker must be utilised to ensure no contact between cladding, flashings, and treated battens. Fixings for AliClad must achieve >35mm structural embedment into main structure.

Refer to Appendix A Fixing Table 1

Aluminium Battens and Fixings

Cladding rails and fixings are also manufactured from aluminium and stainless steel, both materials are recognised as sufficiently durable and should remain serviceable throughout the expected serviceability of the cladding system. Fixings of Aluminium rails must achieve >45mm embedment into main structure.

Refer to Appendix A Fixing Tables 2 & 4

Galvanised Support and Battens

To meet the durability requirements, mild steel support and battens need to be protected against corrosion. Support frames must have a minimum wall thickness of 1.15BMT. Support frames are to be coated with Zincolume steel AZ150. The Building Agency only specify Zincolume coatings for buildings with Exposure Zone of B and C to achieve the durability requirement specified in NZBC Clause B2. In addition, as outlined on NZBC E2/AS1 Table 20, hidden elements coated with AZ150 can achieve 50-year durability. Fixings of galvanised support battens rails must achieve >35mm embedment into main structure.

Refer to Appendix A Fixing Tables 3 & 5

Design Responsibility

It is expected that the architect/specifier's design intent and specifications (including specified materials, & compatibility where items are subject to material run-off affecting durability) where applicable have been reviewed against the New Zealand Building Code. AliClad, when correctly specified will comply to or contribute to compliance to the following NZBC Clauses and their listed performance clauses as listed.



MATERIALS • SYSTEMS • SOLUTIONS

APPENDIX A - SPAN TABLES

Table 1: Vertically Aligned - Installed on Timber or Plastic Batten

WIND ZONE	ALICLAD TYPE				
	V136	V200	S150	S200	S125/75
	MAXIMUM ALLOWABLE SPAN (mm)				
LOW 00m/s-32m/s <0.6kPa	2200	2200	2200	2200	2200
MEDIUM 32m/s-37m/s >0.66kPa & <0.88kPa	2000	2000	2000	2000	2000
HIGH 37m/s-44m/s >0.88kPa & <1.25kPa	1800	1800	1800	1800	1800
VERY HIGH 44m/s-50m/s >1.25kPa & <1.61kPa	1600	1600	1600	1600	1600
EXTRA HIGH 50m/s-55m/s >1.61kPa & <1.9kPa	1400	1400	1400	1400	1400
SPECIFIC ENGINEERING DESIGN >55m/s >1.9kPa	SED	SED	SED	SED	SED

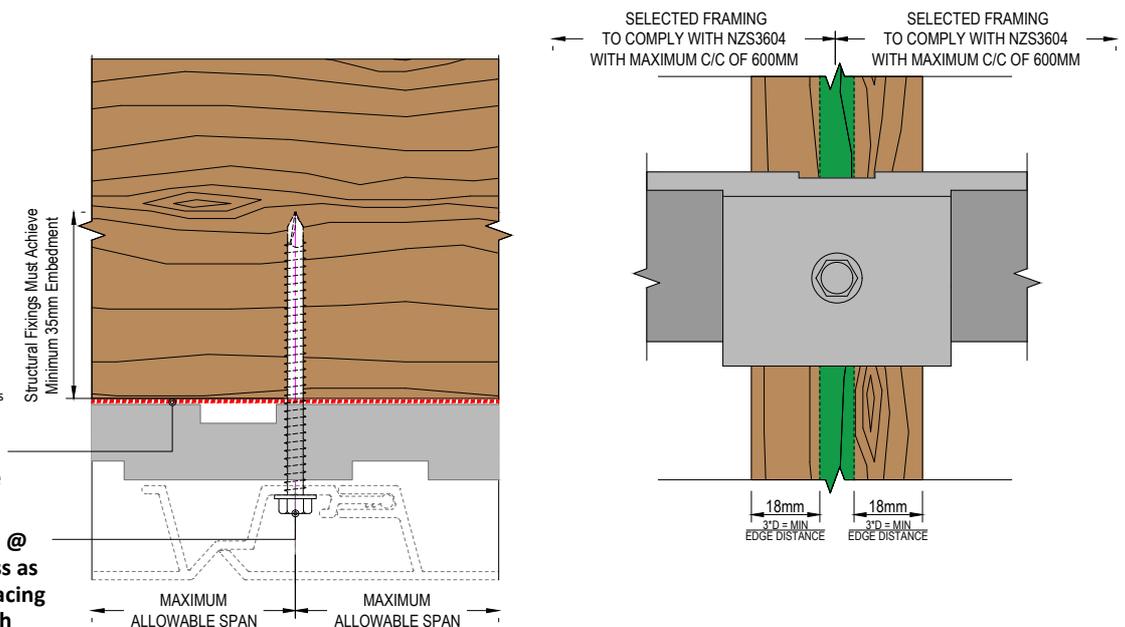
1. SS304 12g x 65mm HexTek Screw 10mm Hex (35mm minimum embedment), screw fixing at every AliClad board.
 2. Table is applicable for non-structural H3.1 Timber and Extruded Plastic cavity packer battens either of which form a nominal 20mm cavity
 3. Wind Zone Classifications - ULS From NZS3604, considered in Positive(+) Pressure and Negative(-) Suction

** Design Assumptions:*

- The wind pressures are for external wind only. Internal pressures will not be applied to the cladding and assumed to be resisted by the internal lining.
- Load on each panel is uniformly distributed.
- The span/deflection limit for SLS wind load is 250mm for aluminium battens/zincalume top hats and L/175 for the AliClad boards, with the serviceability wind load equal to 68% of the ULS wind load.
- SS304 12g x 65mm HexTek SD Screw 10mm Hex (AliClad board to Timber Batten)
- Timber is assumed Radiata Pine (Group J4 for withdrawal, group 5 in shear, with a characteristic density in excess of 420kg/m³).
 - Timber studs at 600mm o/c and
 - timber noggs/dwangs at 800mm o/c and
- For Edge Distances Framing fixing face thickness is assumed as 45mm

Selected Building Flexible Membrane/RAB/RWU must be compliant to E2:Table 23

Fixings for Vertical Timber Batten @ Each Nog = 800mm MAX C/C or less as appropriate to site wind zone & bracing requirements in accordance with NZS3604





PARTS LIST

CLADDING PROFILES

- ACV136** - AliClad V136, 136x25 V Shiplap Weatherboard, 5.8m.
- ACV200** - AliClad V200, 200x25 V Shiplap Weatherboard, 5.8m.
- ACS150** - AliClad S150, 150x25 Shadow Groove Weatherboard, 5.8m.
- ACS200** - AliClad S200, 200x25 Shadow Groove Weatherboard, 5.8m.
- ACS125/75** - AliClad S200-125/75, 200x25 Shadow Groove Weatherboard with 75mm & 125mm board look, 5.8m.

2 PIECE BASE CLIPS

- ACHMDB-58** AliClad - H Mould Base, 5.8m.
- ACJMDB-58** AliClad - J-Mould Base, 5.8m.
- ACJMDF-58** AliClad - J-Mould Face, 5.8m, Selected Finish.
- ACINTB-58** AliClad - Internal Corner Base, 5.8m, Selected Finish.
- ACEXTB-58** AliClad - External Corner Base, 5.8m.
- ACJMDBC-58** AliClad - Bottom of Cladding Base, 5.8m, Selected Finish.

2 PIECE FACES & TRIMS

- ACINTF** - AliClad - Internal Corner Face, 5.8m.
- ACWNS** - AliClad - Window Sill Face, - to suit WANZ supported window, 5.8m, Selected Finish.
- ACWNSP** - AliClad - Window Sill Face - to suit Punched Window, 5.8m, Selected Finish.
- ACJMDF** - AliClad - J Mould Face, 5.8m, Selected Finish.
- ACHMDF** - AliClad - H Mould Face, 5.8m, Selected Finish.
- ACEXTF** - AliClad - External Corner Face, 5.8m, Selected Finish.

JUNCTION ELEMENTS

- ACCLZ-58** AliClad - Clamp Zed, 5.8m, Selected Finish.
- ACCLC-58** AliClad - Clamp Channel, 5.8m, Mill Finish.
- ACSTR-58** AliClad - Starter Rail, 5.8m, Mill Finish.
- ACJMC-58** AliClad - Jamb Clip, 5.8m, Mill Finish.
- ACJMF-58** AliClad - Jamb Flashing, 5.8m, Selected Finish.

MECHANICAL DRAINAGE SYSTEM

- ACJMT-01RIGHT** AliClad - Type 1a Jamb Tray Right
- ACJMT-01LEFT** AliClad - Type 1b Jamb Tray Left
- ACJMT-02RIGHT** AliClad - Type 2a Jamb Tray Right
- ACJMT-02LEFT** AliClad - Type 2b Jamb Tray Left

ALPHA RAIL SUPPORT SYSTEM PROFILES

- AR-CLIP100** Alpha Rail Packer Clip 10mm, 50mm.
- AR-CLIP50** Alpha Rail Packer Clip 5mm, 50mm.
- AR-CLIP30** Alpha Rail Packer Clip 3mm, 50mm.
- AR-CLIP16** Alpha Rail Packer Clip 1.6mm, 50mm.
- AR-RAIL20H** Alpha Rail Vertical Rail 20mm, 5.8m.
- AR-RAIL20V** Alpha Rail Horizontal Rail 20mm, Drained, 5.8m.

- Parts List

Detail Number

AC-V-TB-PL

Version

[v2.1]



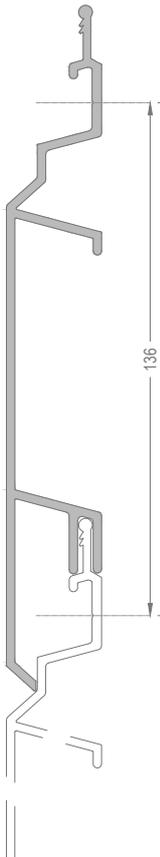
MATERIALS • SYSTEMS • SOLUTIONS

CLADDING PROFILES

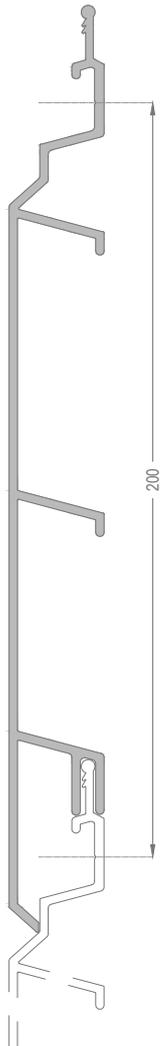
HIGH PERFORMANCE ALUMINIUM
WEATHERBOARD SYSTEM

2.1

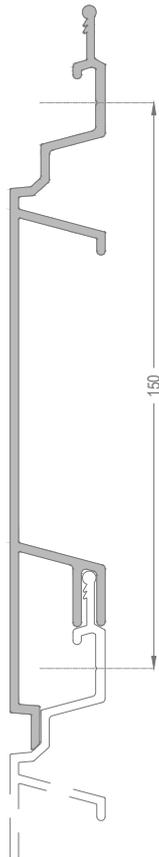
VI36



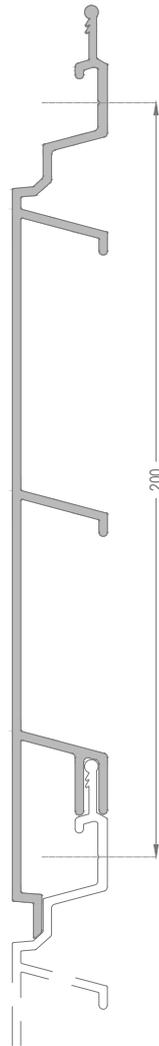
V200



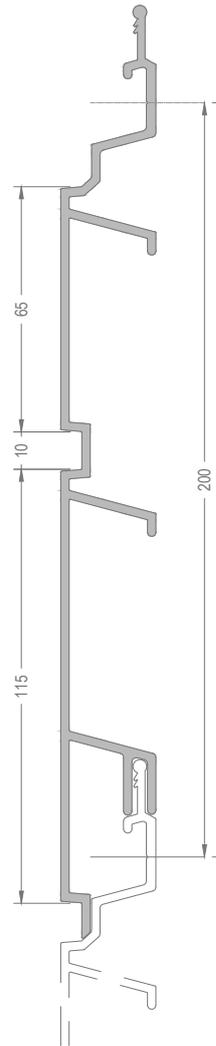
SI50



S200



SI25-75



≡ - GROOVE



□ - SQUARE - GROOVE

Cladding Profiles

Detail Number

AC-V-TB-PRO-01

Version

[v2.1]

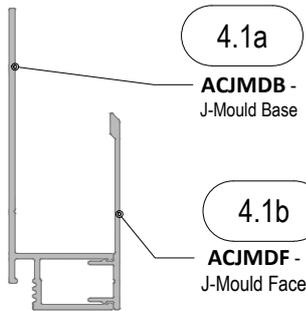


MATERIALS • SYSTEMS • SOLUTIONS

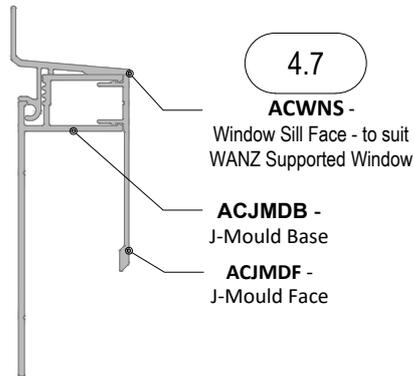
TRIMS - PROFILES

TYPICAL ASSEMBLIES

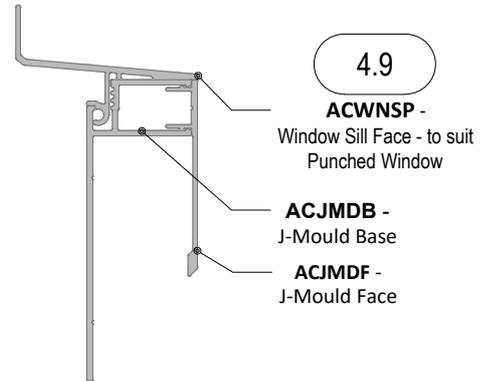
J-MOULD



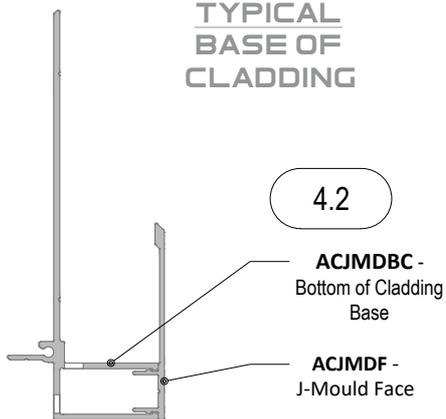
WANZ WINDOW SILL



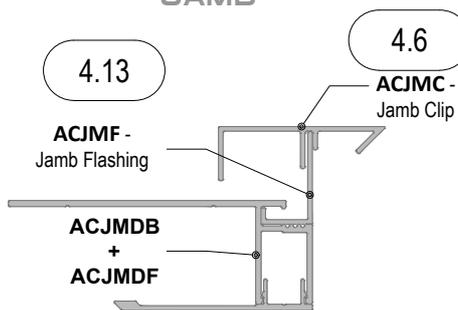
PUNCHED WINDOW SILL



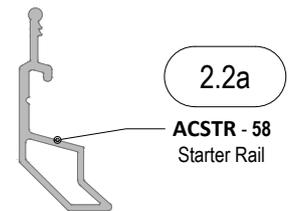
TYPICAL BASE OF CLADDING



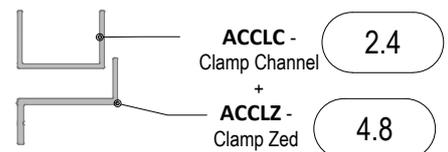
TYPICAL JAMB



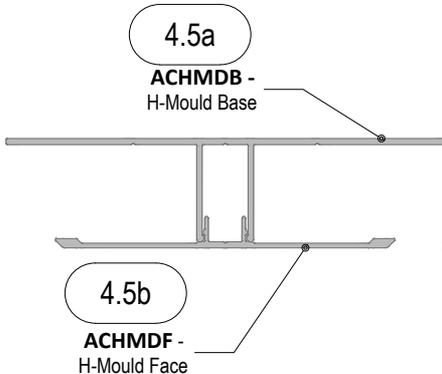
STARTER



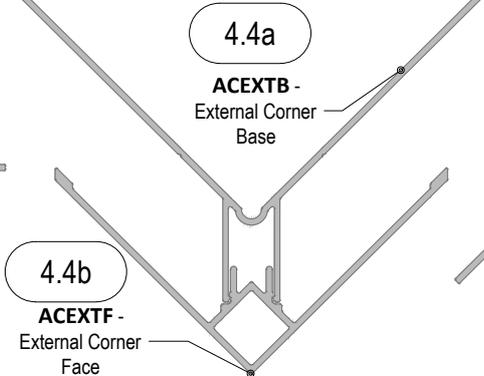
ENDER



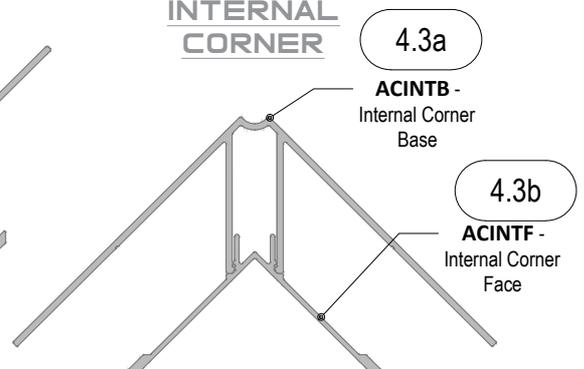
TYPICAL VERTICAL H-JOINT



EXTERNAL CORNER



INTERNAL CORNER



Accessories

Detail Number

AC-V-TB-PRO-02

Version

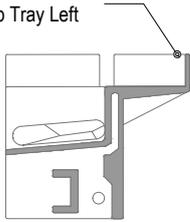
[v2.1]

MECHANICAL DRAINAGE SYSTEM

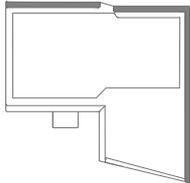
PROPRIETARY JAMB-TO-SILL DRAINAGE CLIPS
- AVAILABLE IN WHITE, GREY AND BLACK.

TYPE I - FOR WINDOWS USING WANZ BAR SUPPORT

ACJMT-01LEFT -
Type 1 Jamb Tray Left

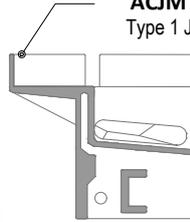


4.11a

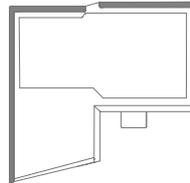


SECTION

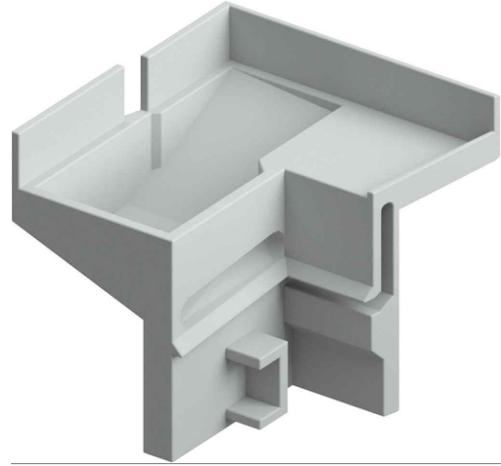
ACJMT-01RIGHT -
Type 1 Jamb Tray Right



4.11b

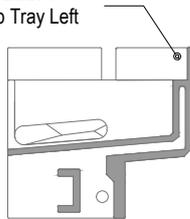


PLAN

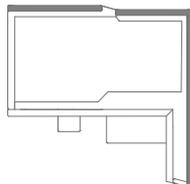


TYPE II - FOR PUNCHED OR RECESSED WINDOWS

ACJMT-02LEFT -
Type 2 Jamb Tray Left

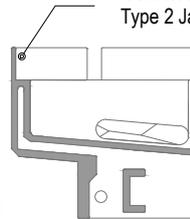


4.12b

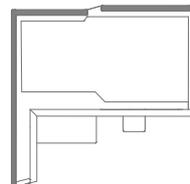


SECTION

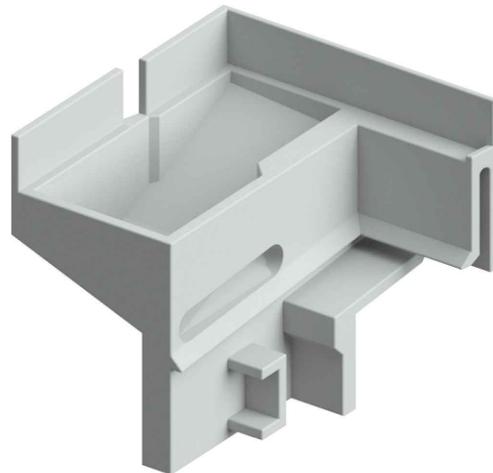
ACJMT-02RIGHT -
Type 2 Jamb Tray Right



4.12a



PLAN



Mechanical Drainage System

Detail Number

AC-V-TB-ACC-01

Version

[v2.1]

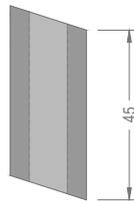
VENTILATED CAVITY H3.1 TIMBER BATTENS

ALL HORIZONTALS
45X20MM DUAL BEVEL/DUAL CASTELLATION

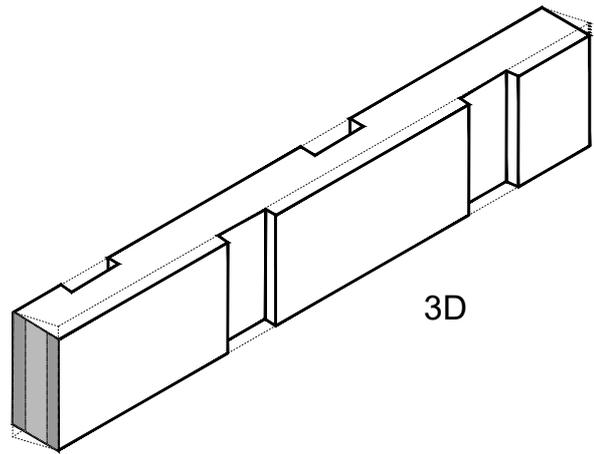


Top View

3.1

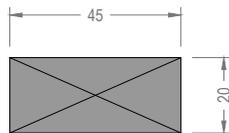


Side View



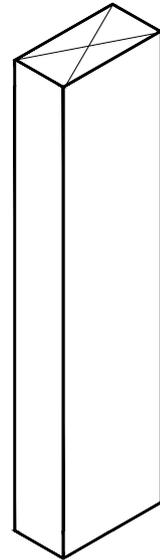
3D

ALL VERTICALS
45X20MM SQUARE



Top View

3.2



3D

Timber Batten

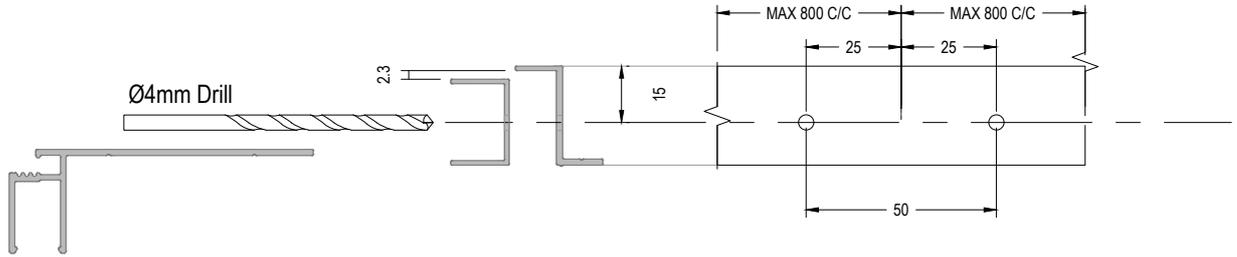
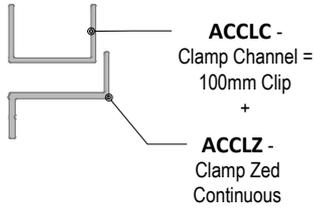
Detail Number

AC-V-TB-ACC-02

Version

[v2.0]

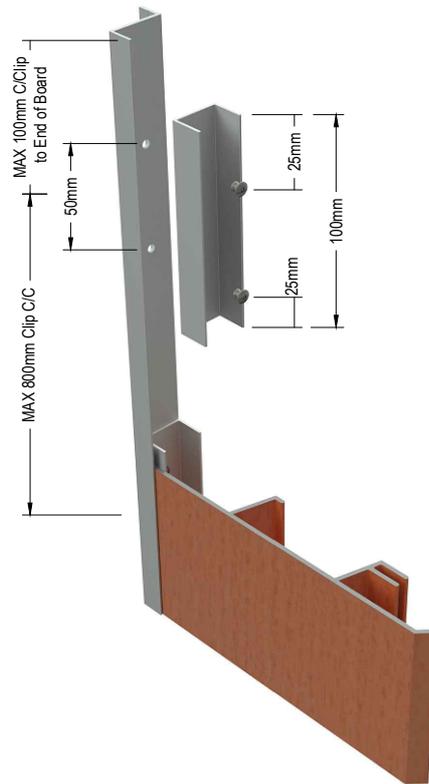
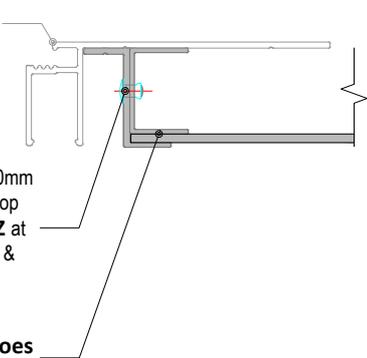
PROCESSING - RIPPED WEATHERBOARD TERMINATION



Common location for
termination assembly :
Into J-Moulds or Corner
moulds

ACCLC - Clamp Channel 100mm
Clips Fixed with 2x No4-4 Pop
Rivets to continuous **ACCLZ** at
800mm MAXIMUM centres &
100mm MAX from Ends

**Ripped Board Edge Goes
Here**



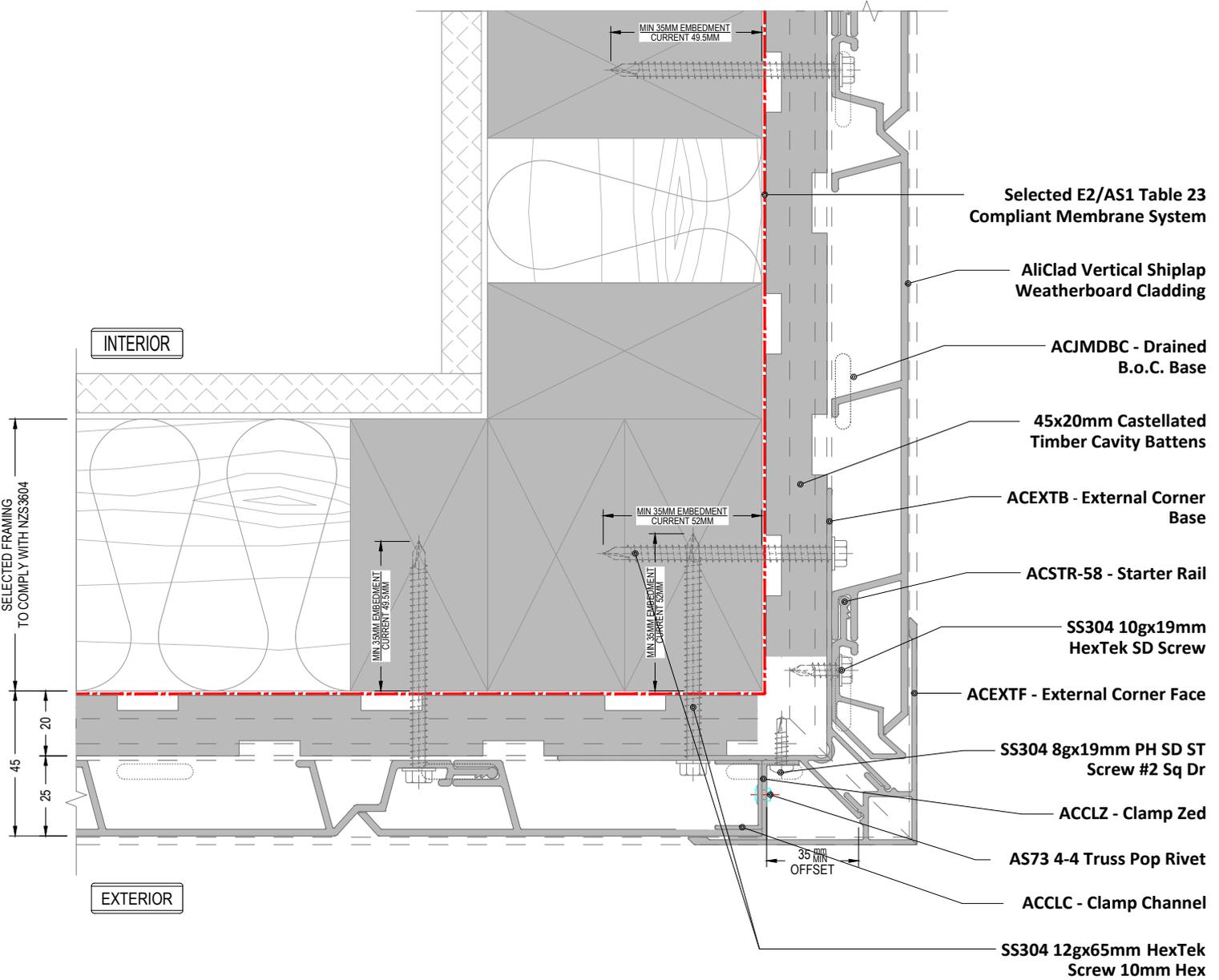
General Processing

Detail Number

AC-GP-1

Version

[v2.1]



NOTE
 *4.2" Shown in dashed lines

External Corner

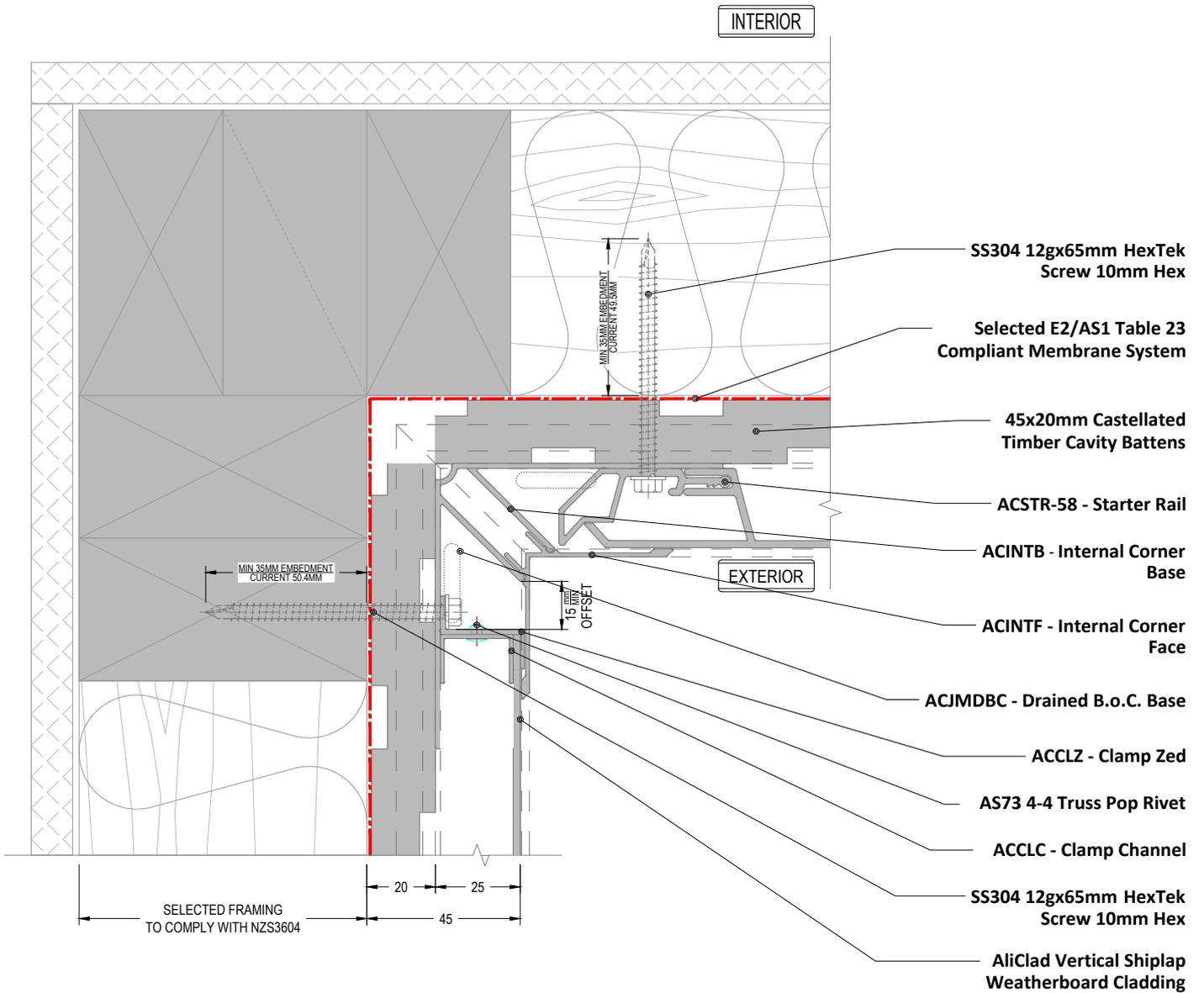
Detail Number

 AC-V-TB-1.1

Version

 [v2.1]





NOTE
 *4.2" Shown in dashed lines

Internal Corner

Detail Number

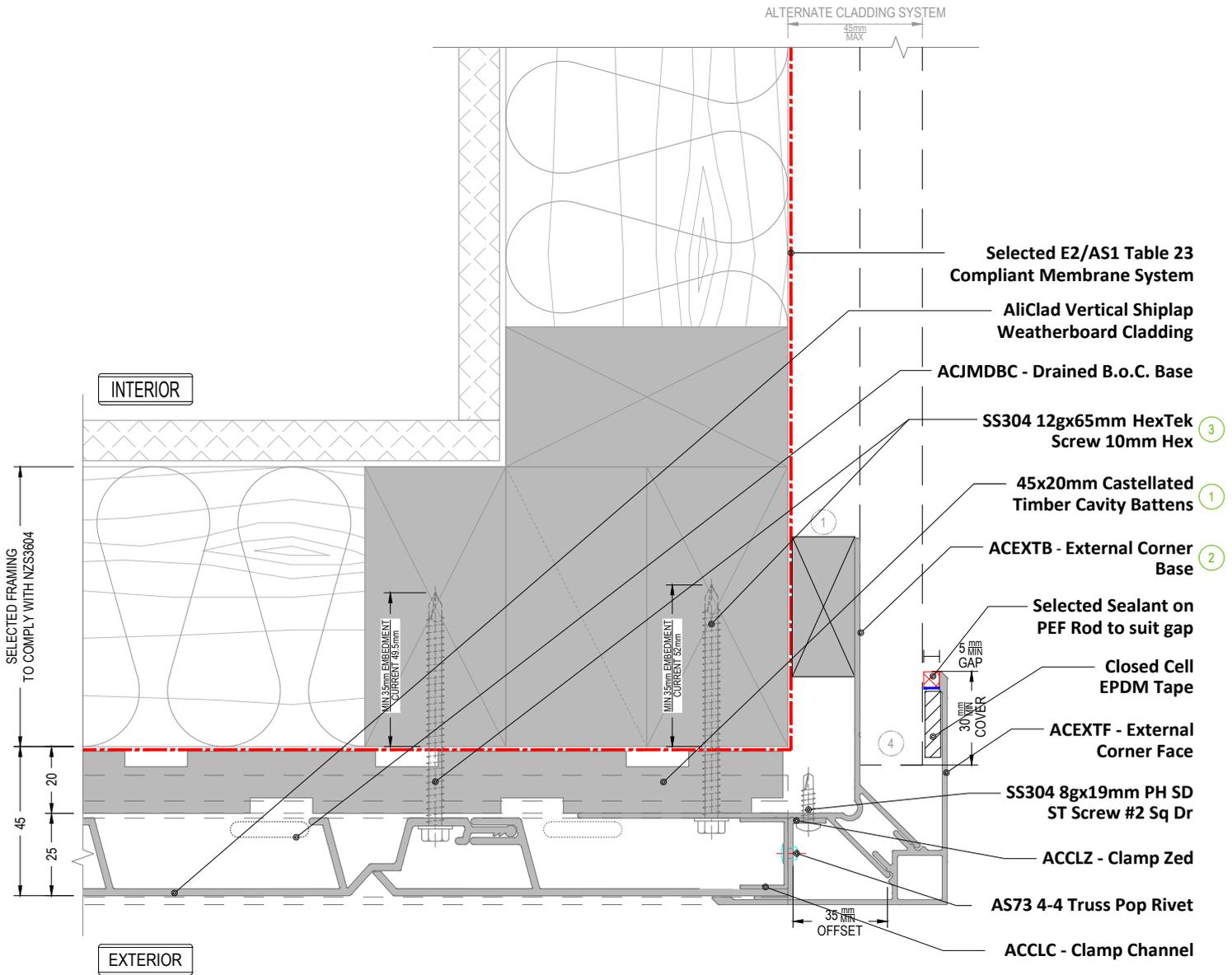
 AC-V-TB-1.2

Version

 [v2.1]



MATERIALS • SYSTEMS • SOLUTIONS



NOTE
 "4.2" SHOWN IN DASHED LINES

SEQUENCE OF INSTALLATION

- 1 45x20mm Castellated Timber Cavity Battens
- 2 External Corner Base
- 3 SS304 12gx65mm HexTek Screw
- 4 Alternate Cladding Exterior

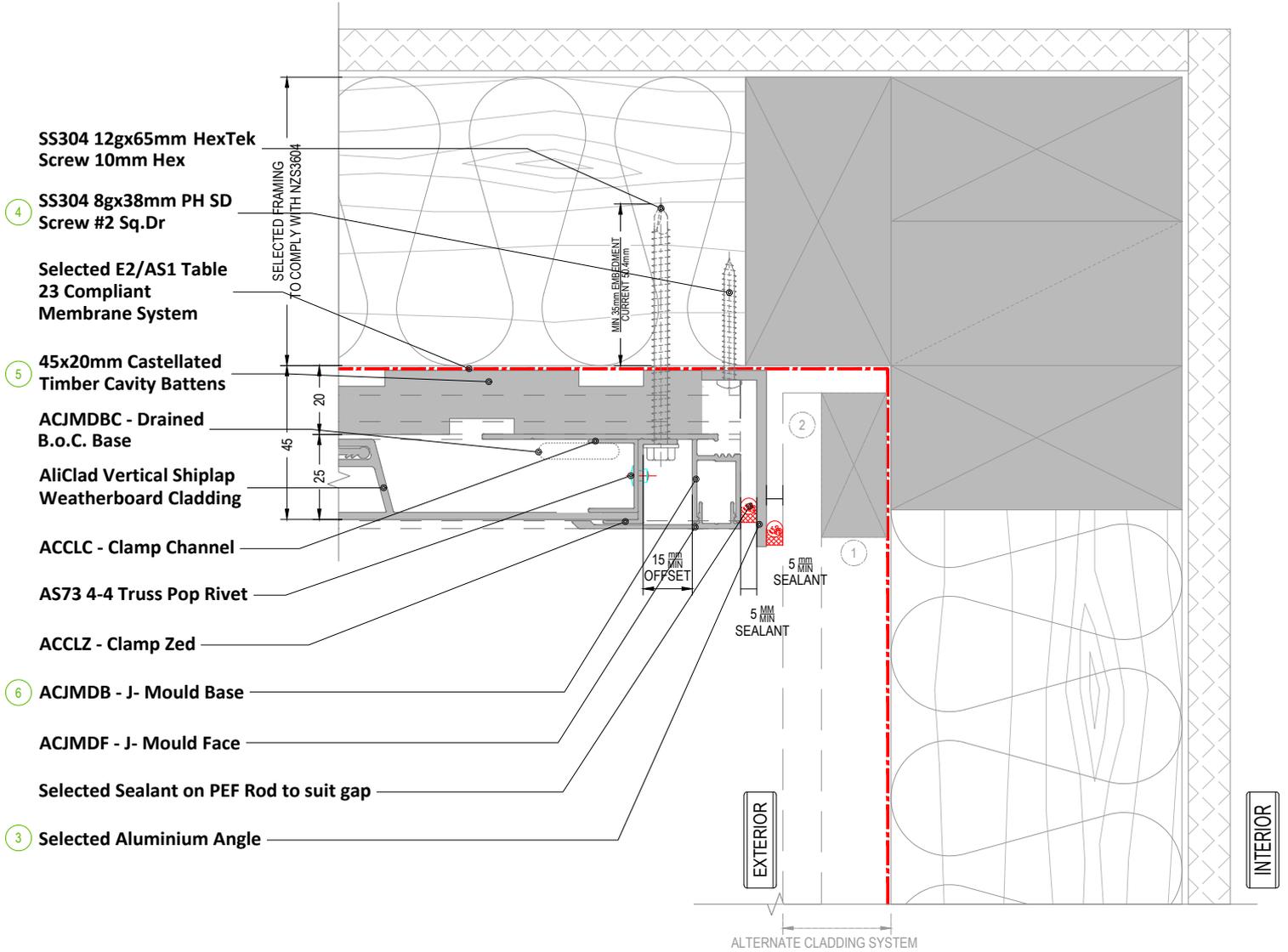
Alternate Support Structure

Ext Cnr_SML Cladding Type

Detail Number _____
 Version _____
 AC-V-TB-1.3
 [v2.1]



MATERIALS • SYSTEMS • SOLUTIONS



NOTE
"4.2" SHOWN IN DASHED LINES



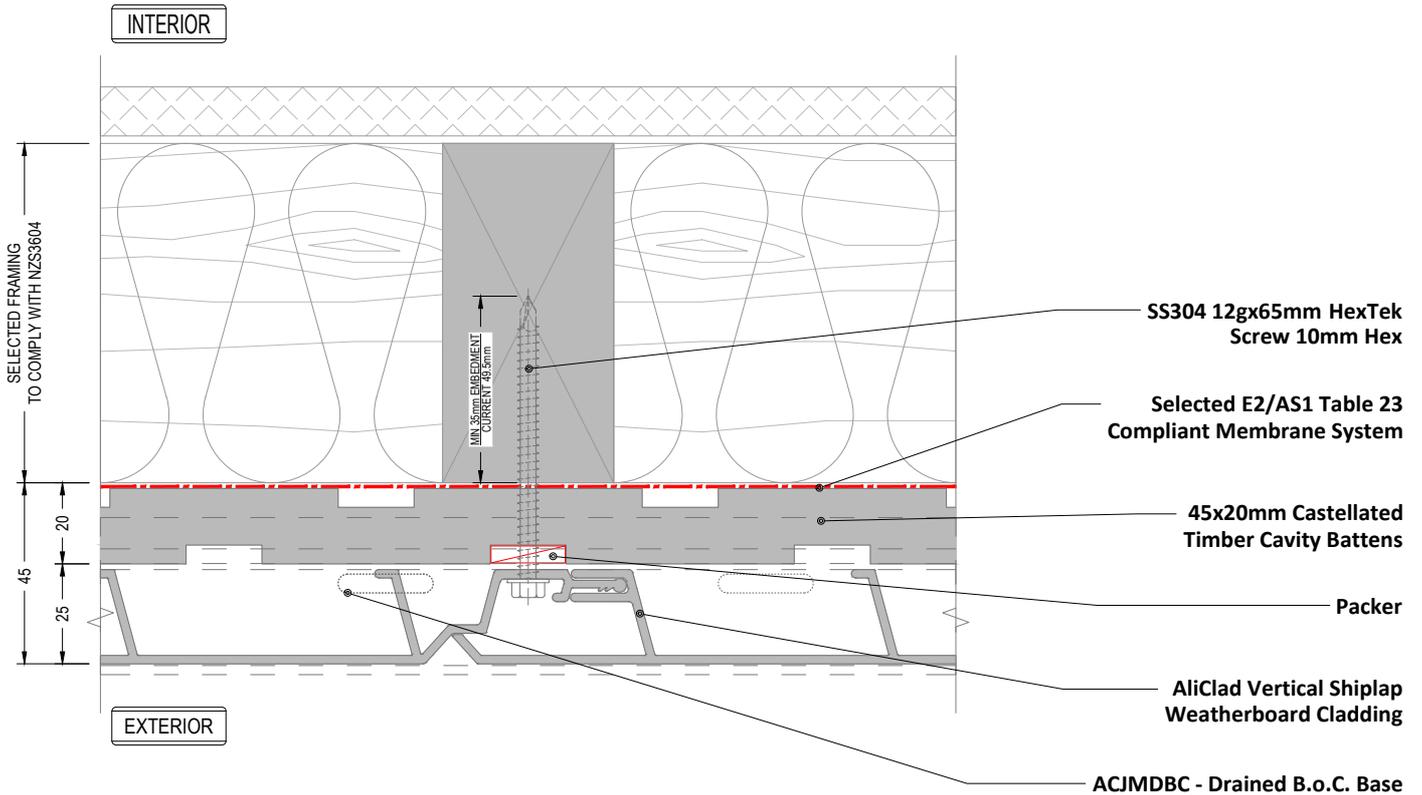
Int Cnr_SML Cladding Type

Detail Number
AC-V-TB-1.4

Version
[v2.1]



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NOTE 1
 "4.2" Shown in dashed lines

NOTE 2
 When "2.1" arrives at at recessed section of "3.1" a packer is required to ensure even fitment of subsequent "2.1" boards

Vert. Joint_Typical

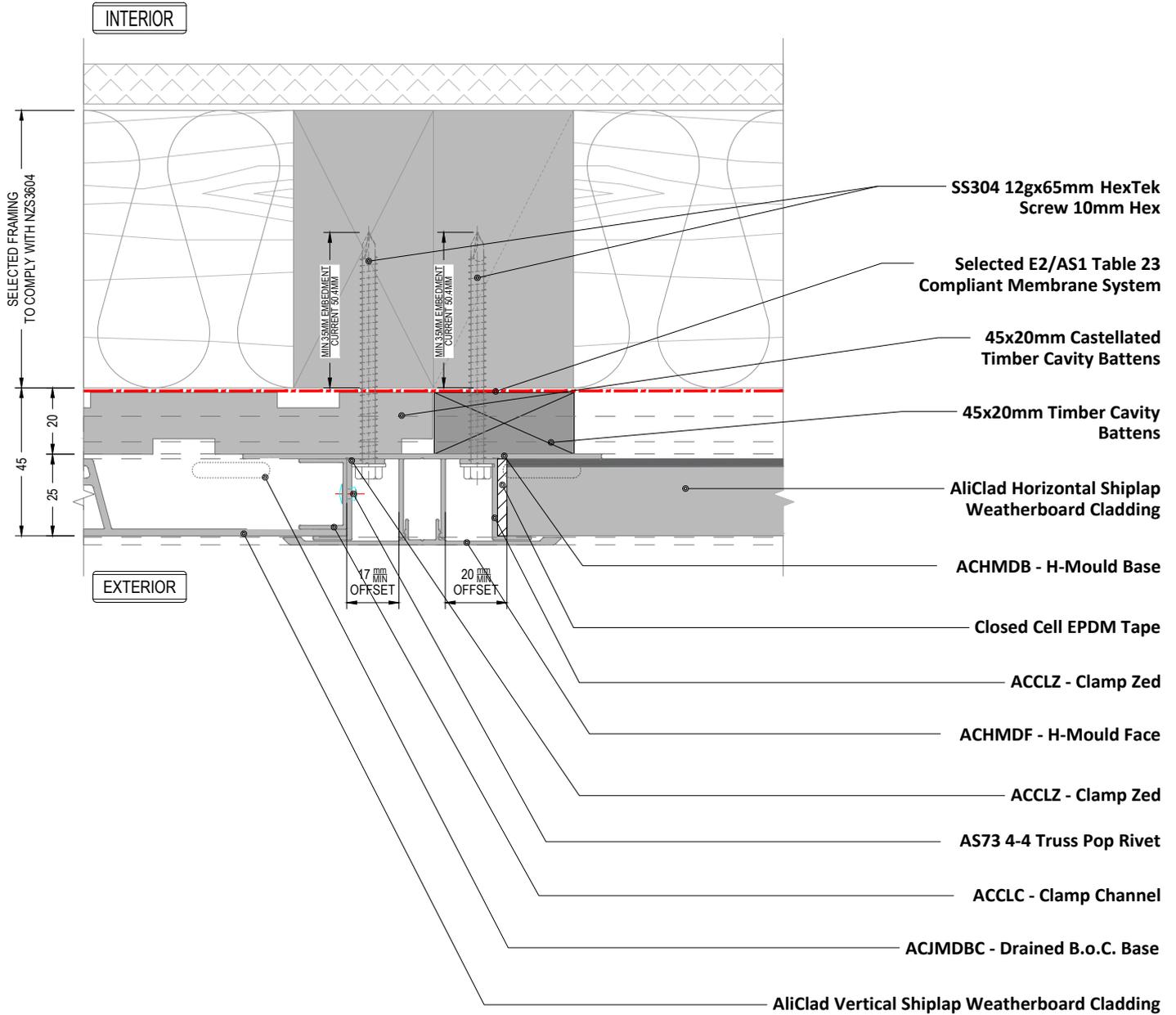
Detail Number

 AC-V-TB-2.1

Version

 [v2.1]





NOTE 1
 "4.2" Shown in dashed lines

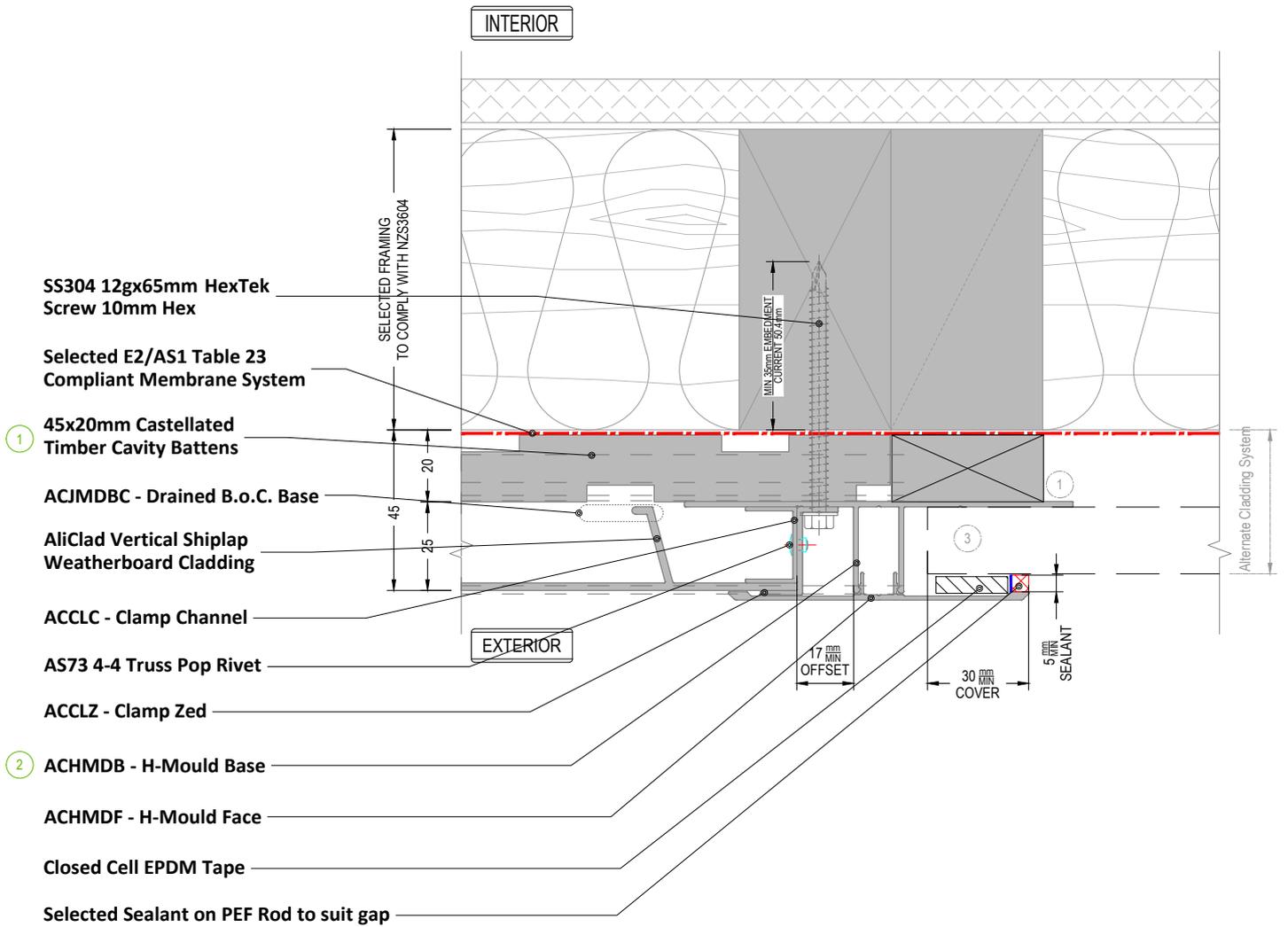
NOTE 2
 Jack stud is required at junction of cladding types to ensure adequate fixing

Vert. Joint_Orientation Change

Detail Number _____
 AC-V-TB-2.2

Version _____
 [v2.1]





NOTE 1

"4.2" Shown in dashed lines

NOTE 2

Jack stud is required at junction of cladding types to ensure adequate fixing

SEQUENCE OF INSTALLATION

- 1 45x20mm Castellated Timber Cavity Battens
- 1 Alternate Support Structure
- 2 ACHMDB - H-Mould Base
- 3 Alternate Cladding Exterior

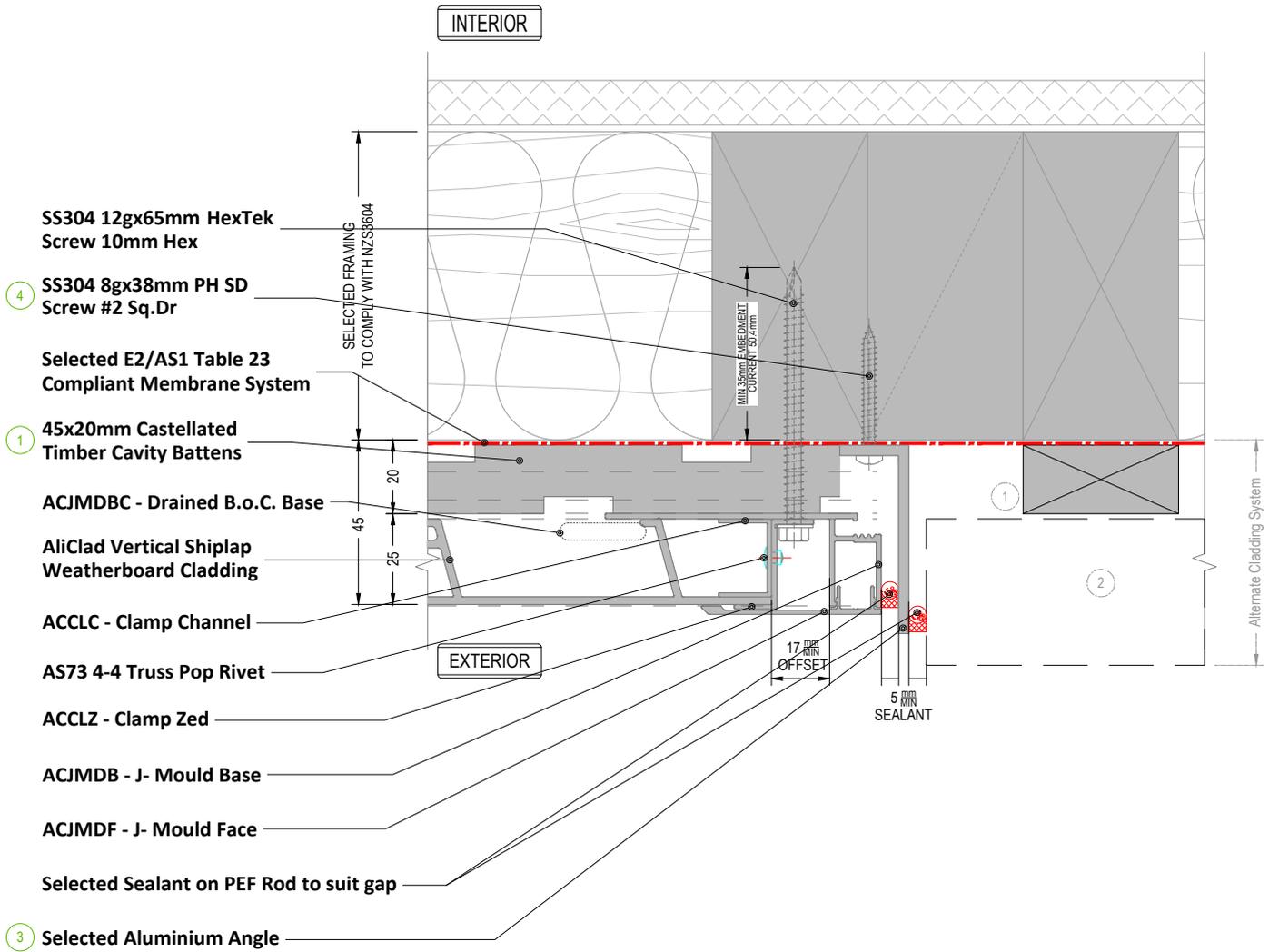
Detail Number

AC-V-TB-2.3

Version

[v2.1]

Vert. Joint_SML Cladding Type



NOTE 1
"4.2" Shown in dashed lines

NOTE 2
Jack stud is required at junction of cladding types to ensure adequate fixing

SEQUENCE OF INSTALLATION

- 45x20mm Castellated Timber Cavity Battens
- Alternate Support Structure
- Alternate Cladding Exterior
- Selected Aluminium Angle
- SS304 8gx38mm PH SD Screw

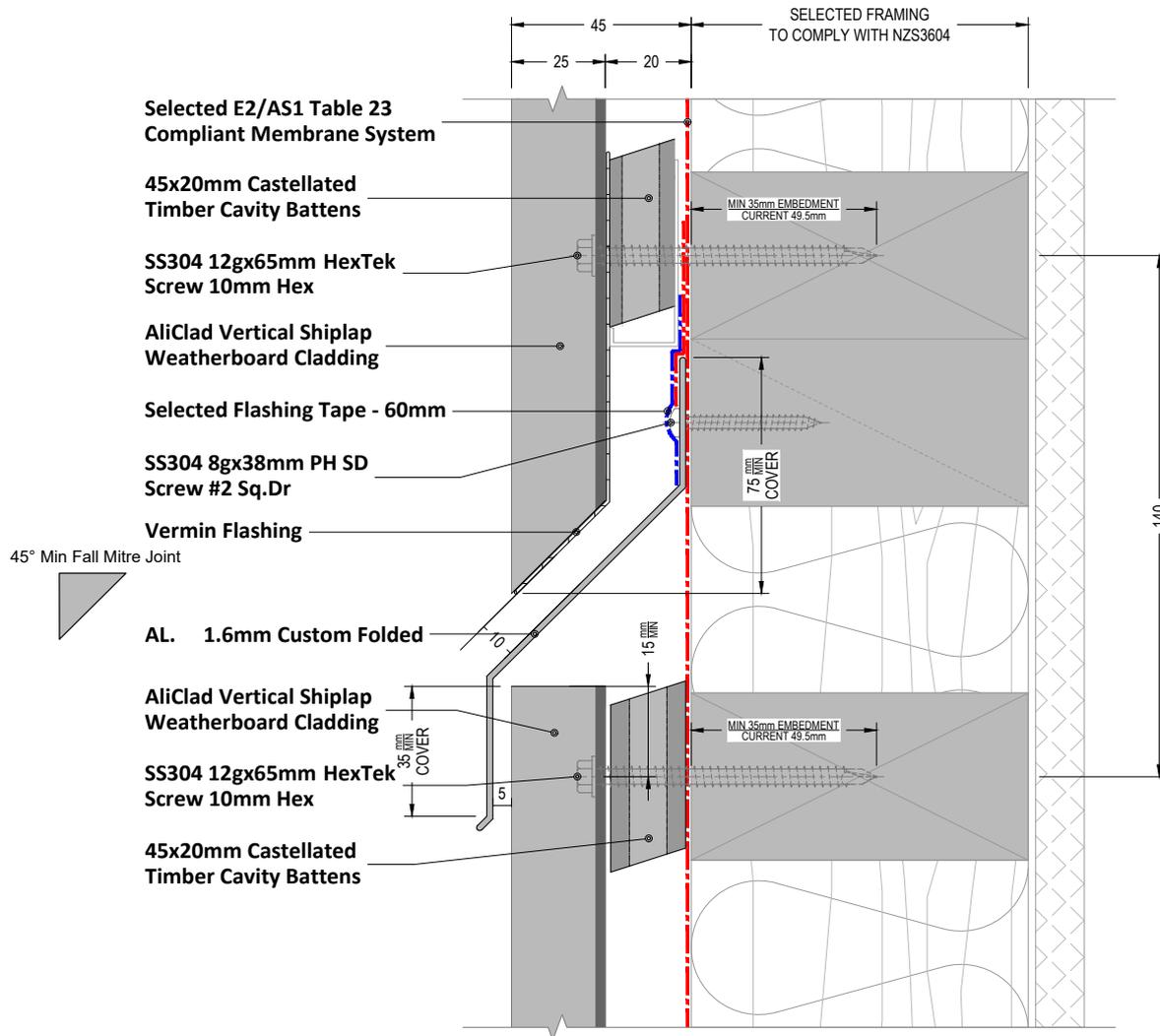
Vert. Joint_LRG Cladding Type

Detail Number _____
AC-V-TB-2.4

Version _____
[v2.1]



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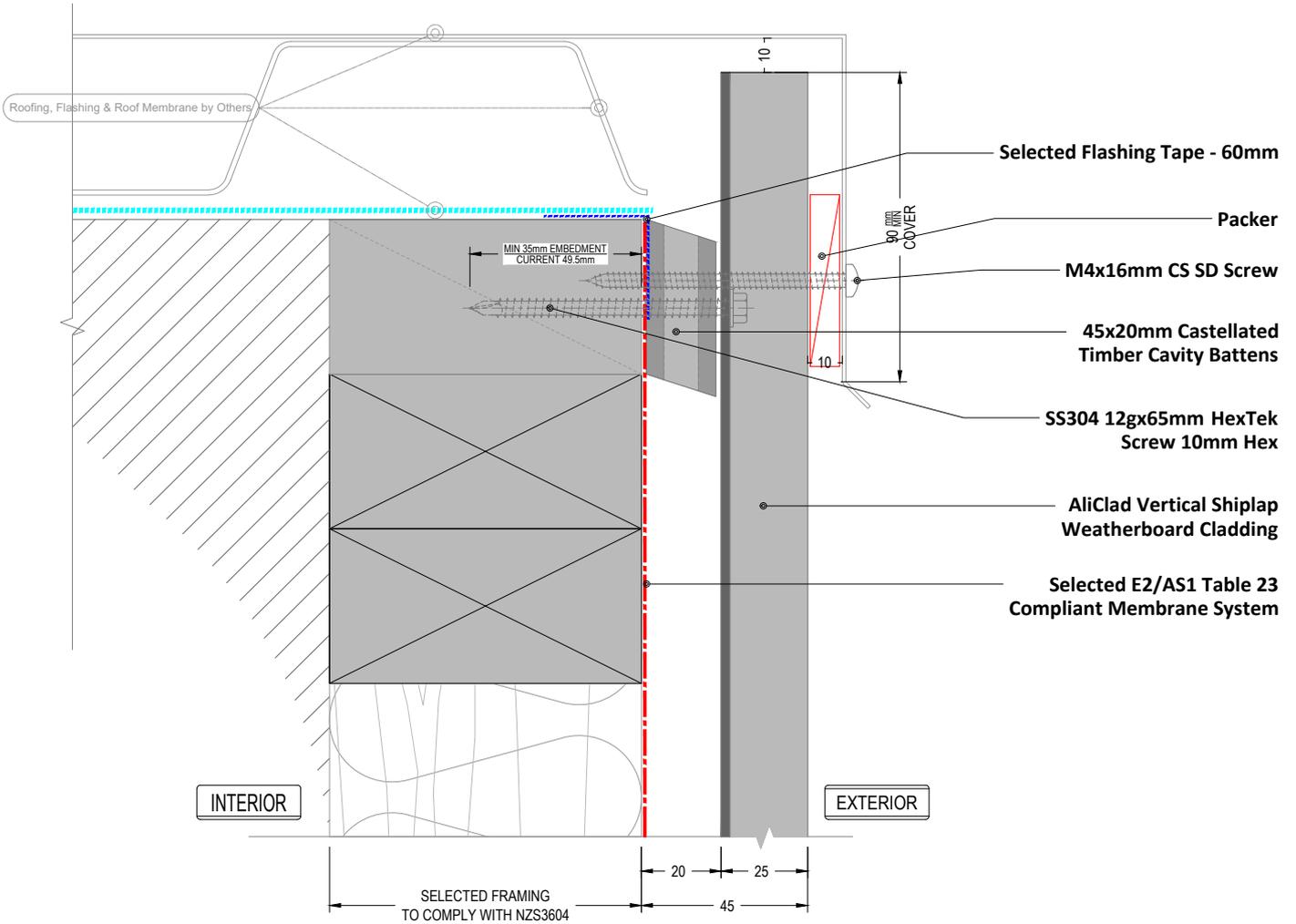
Hori. Joint_Typical

Detail Number

AC-V-TB-3.1

Version

[v2.1]



NOTE 1
 "4.2" Shown in dashed lines

NOTE 2
 Jack stud is required at junction of cladding types to ensure adequate fixing

TOP Cladding_Parapet

Detail Number

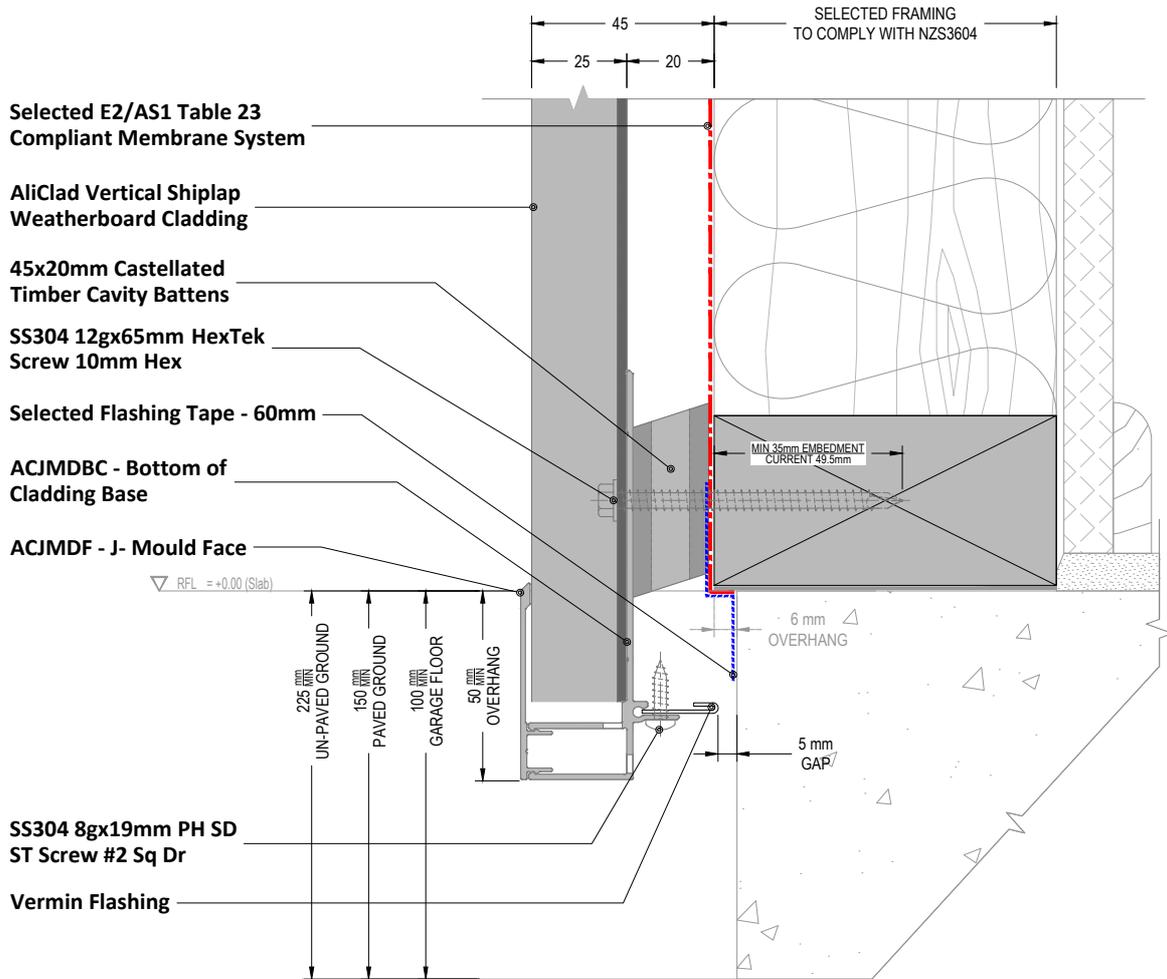
 AC-V-TB-4.1

Version

 [v2.1]



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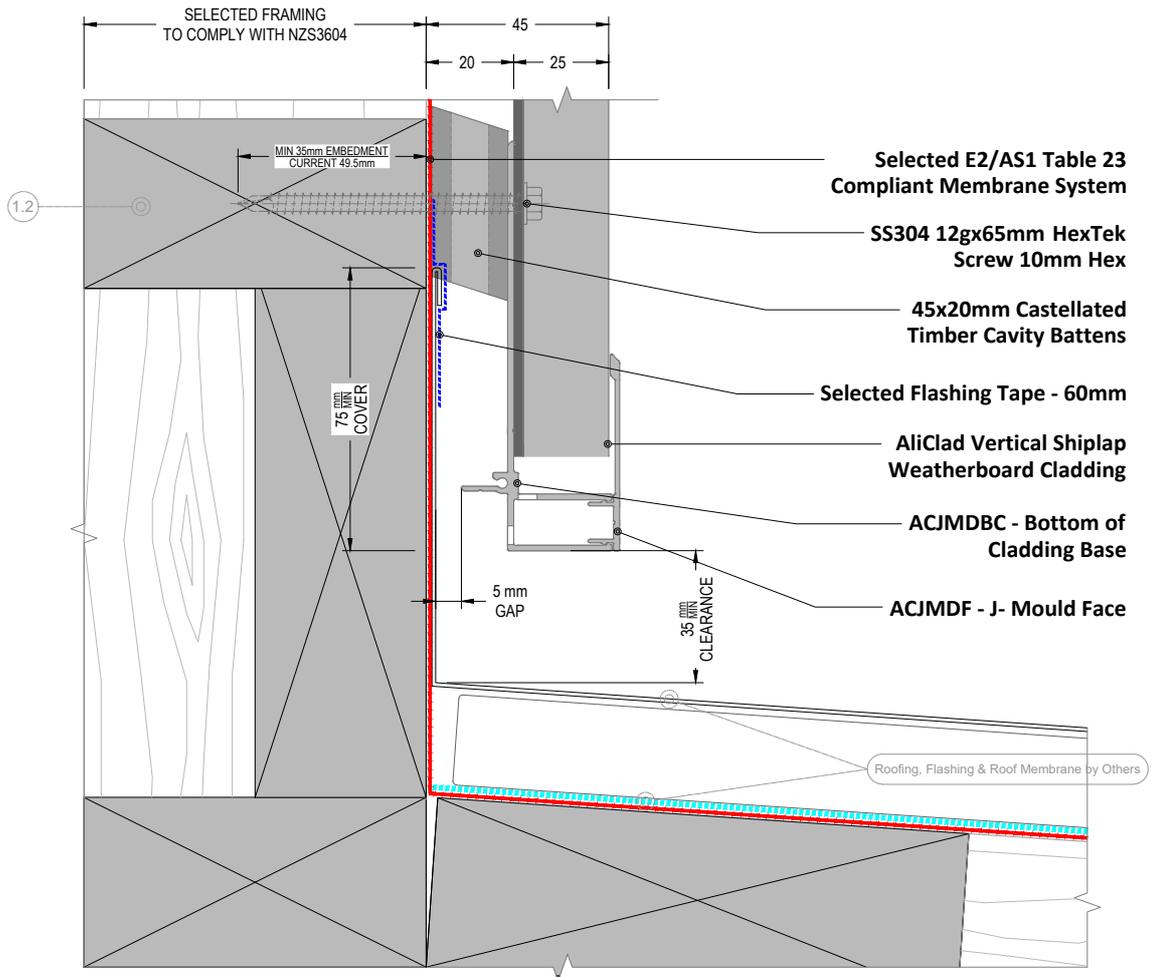


BTM Cladding_G.L

Detail Number _____
 Version _____
 AC-V-TB-4.2
 [v2.1]



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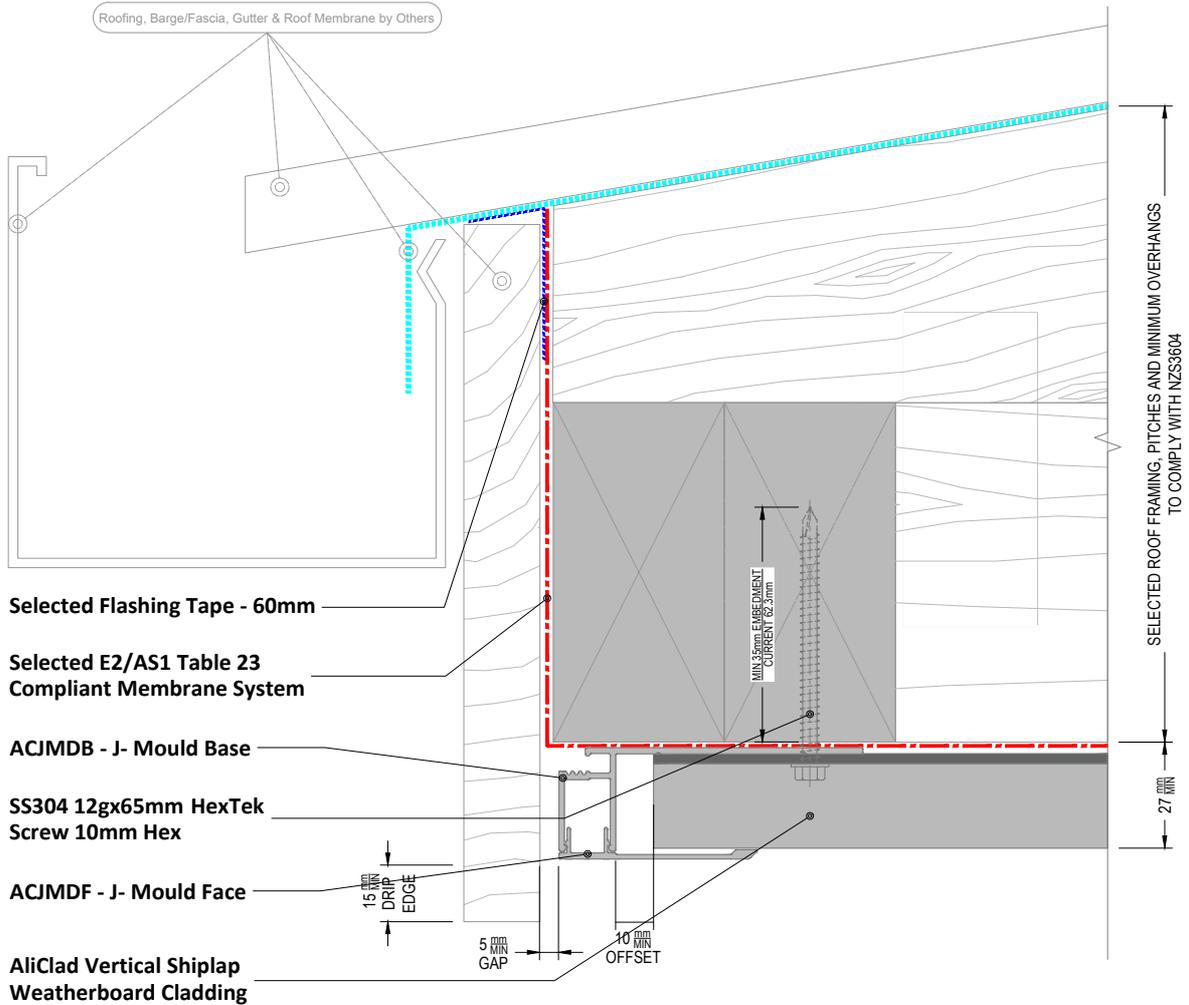
BTM Cladding_ Apron Roof

Detail Number

AC-V-TB-4.4

Version

[v2.1]



NOTE

Weathering membrane under soffit is not required, but is recommendable for air barrier performance when a rigid wind barrier is not in use.
-By Others

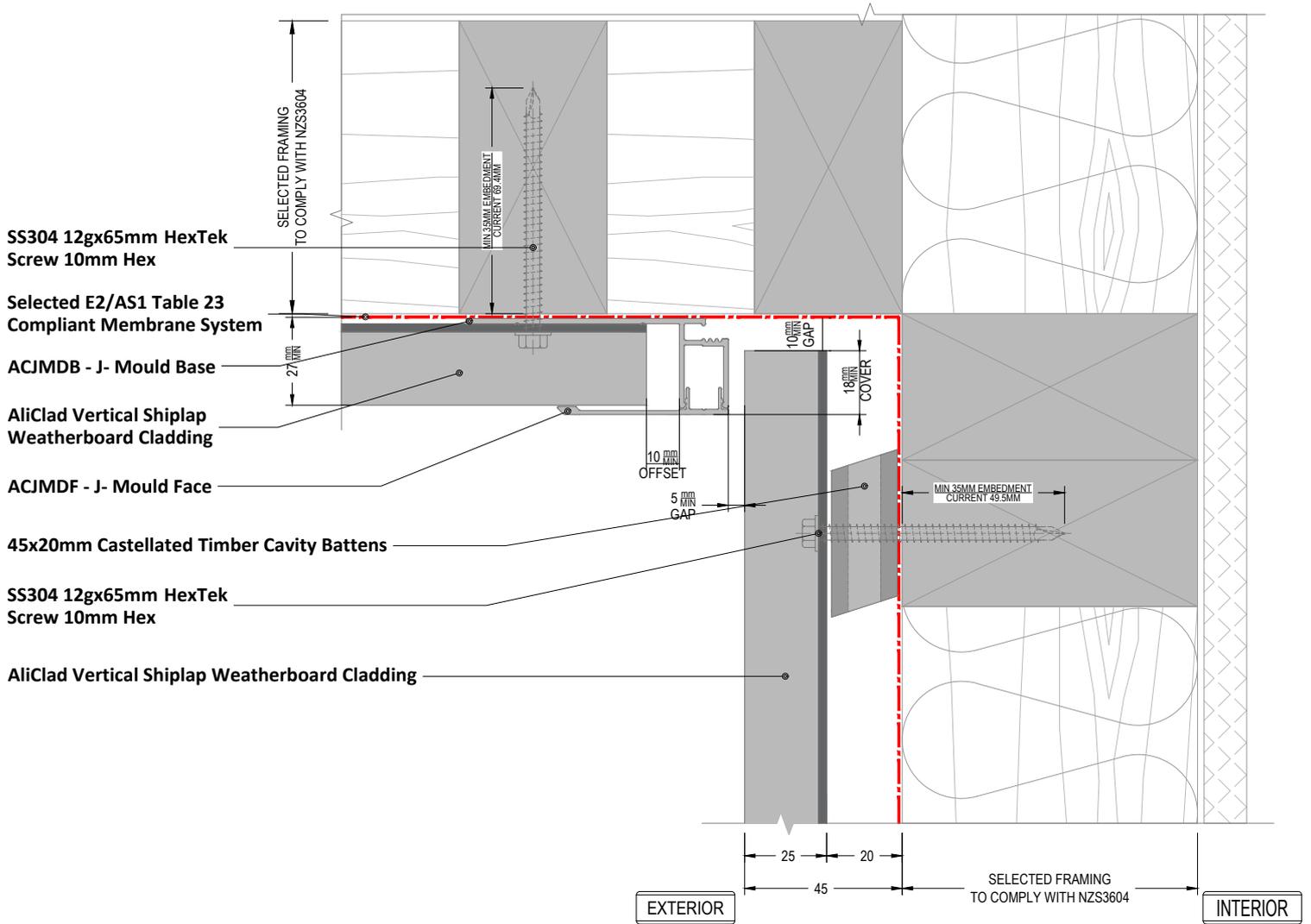
Detail Number

AC-V-TB-4.8

Version

[v2.1]

Top Cladding_Barge/Fascia Board



NOTE
 Weathering membrane under soffit is not required, but is recommendable for air barrier performance when a rigid wind barrier is not in use.
 -By Others

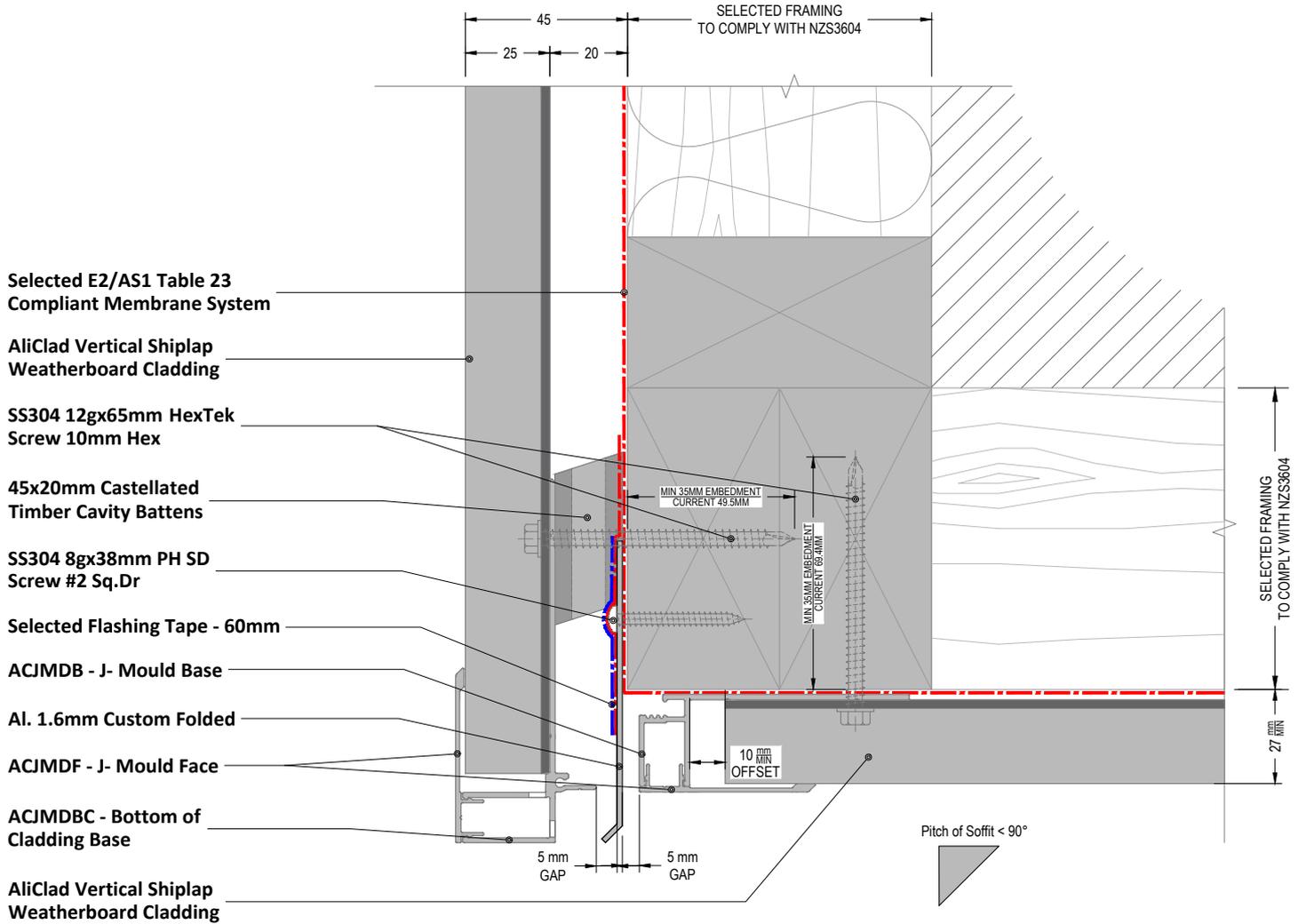
Wall BLW_Soffit <90°

Detail Number

 AC-V-TB-5.1
 Version

 [v2.1]





NOTE

Weathering membrane under soffit is not required,
but is recommendable for air barrier performance
when a rigid wind barrier is not in use.

-By Others

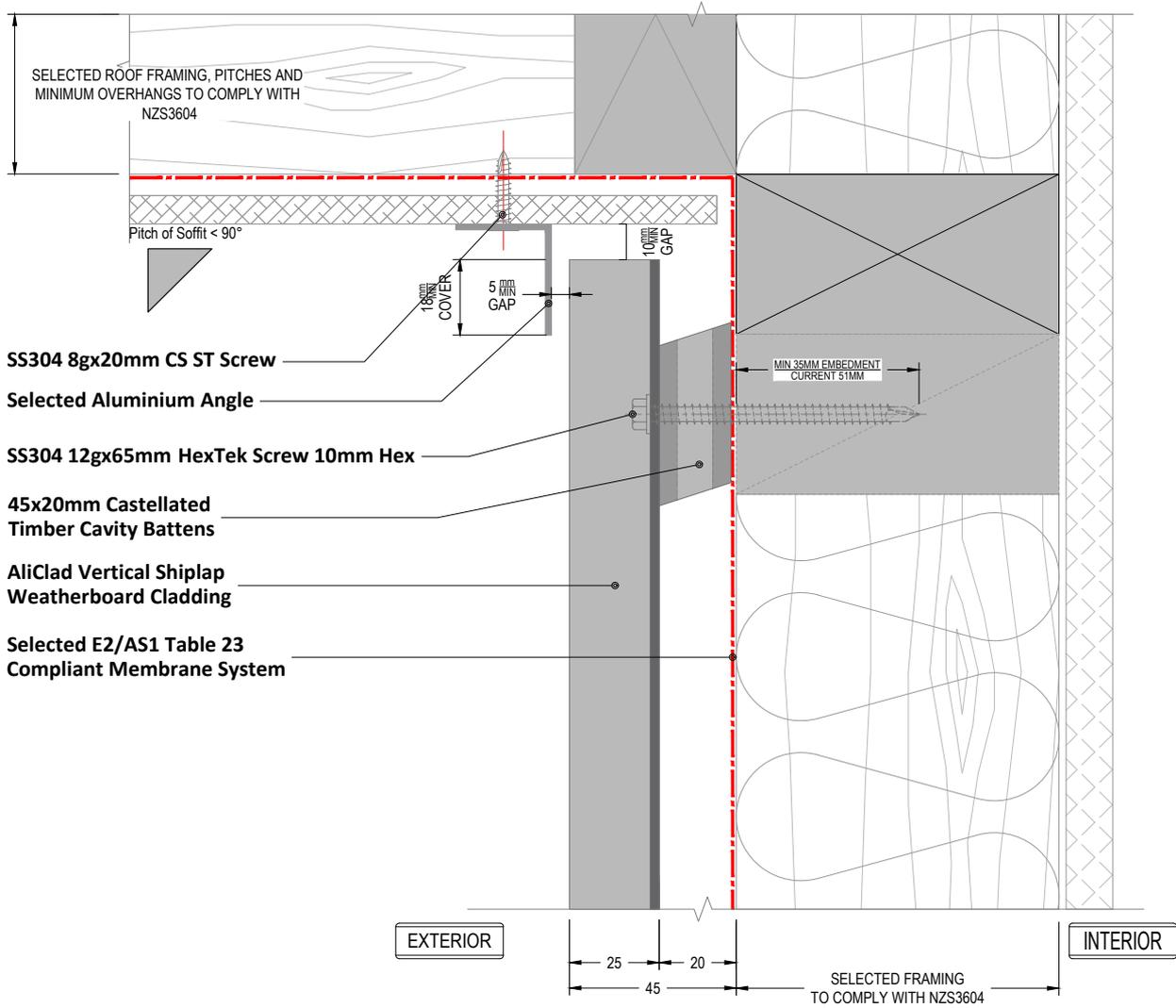
Detail Number

AC-V-TB-5.2

Version

[v2.1]

Wall ABV_Soffit <math>< 90^\circ</math>



NOTE

Weathering membrane under soffit is not required, but is recommendable for air barrier performance when a rigid wind barrier is not in use.

-By Others

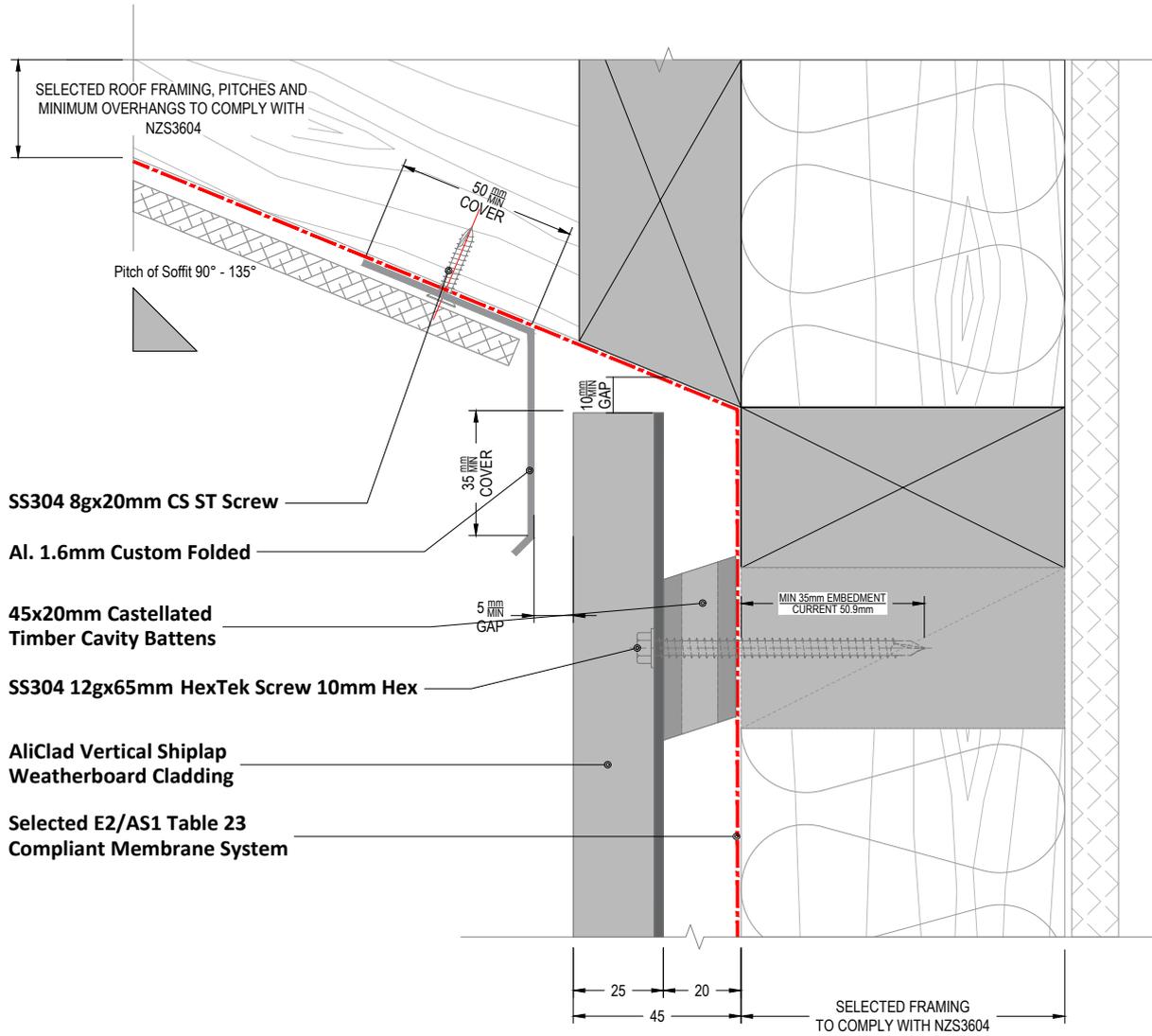
Wall BLW_Flat Sheet Soffit <math>< 90^\circ</math>

Detail Number

AC-V-TB-5.6

Version

[v2.1]



NOTE

Weathering membrane under soffit is not required, but is recommendable for air barrier performance when a rigid wind barrier is not in use.
-By Others

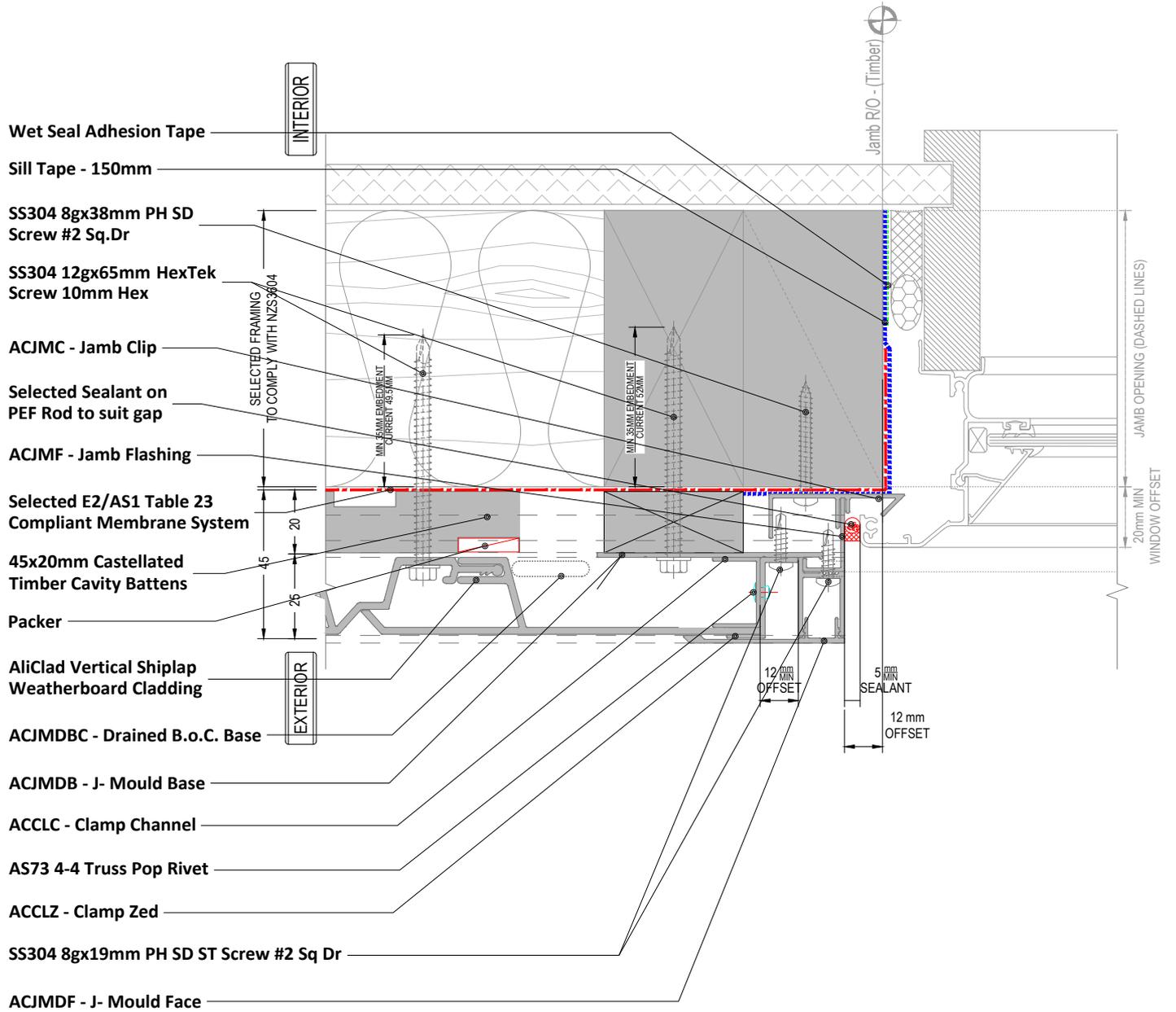
Detail Number

Wall BLW_Flat Sheet Soffit >90°

AC-V-TB-5.8

Version

[v2.1]



NOTE 1
"4.2" Shown in dashed lines

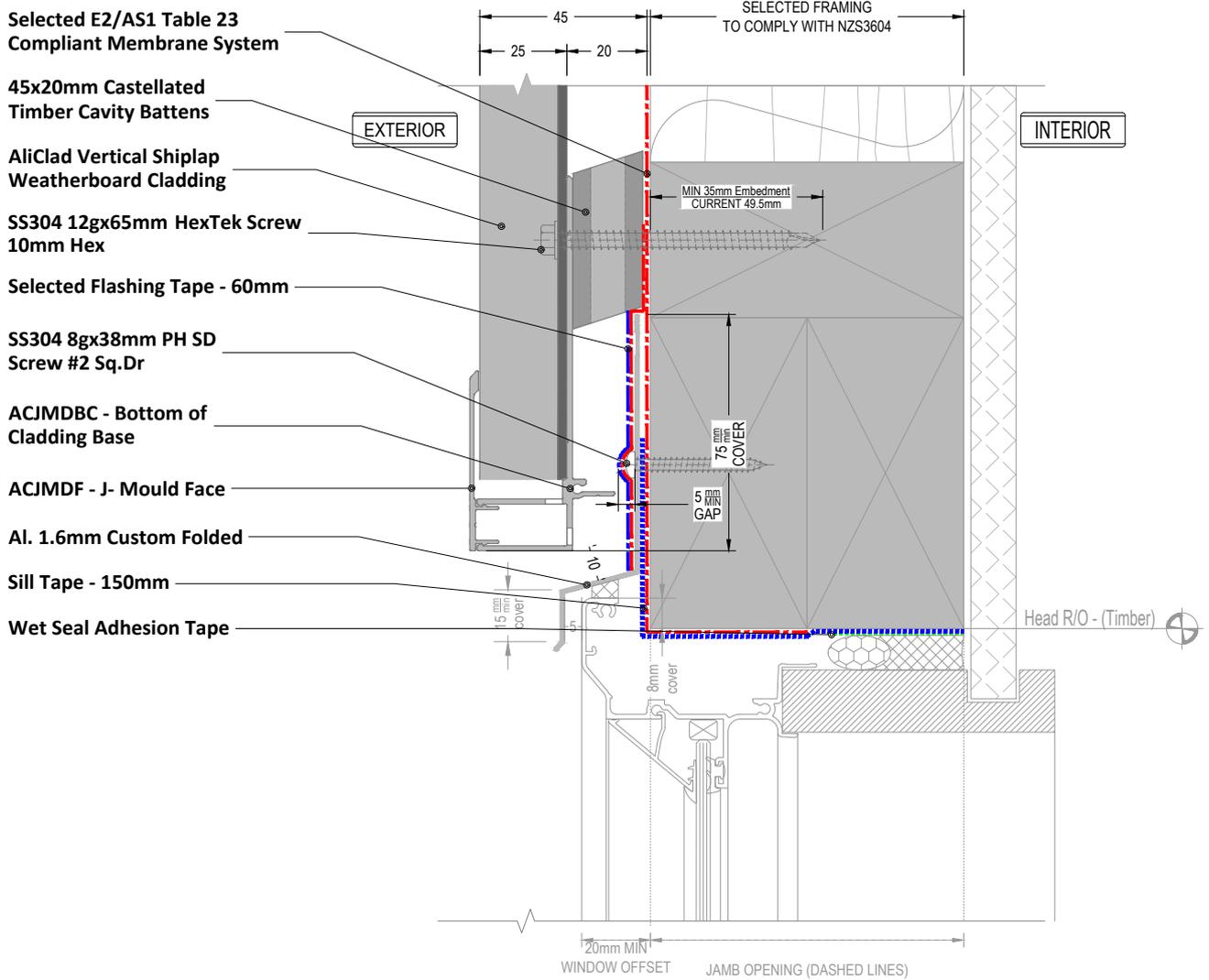
NOTE 2
When "2.1" arrives at at recessed section of "3.1" a packer is required to ensure even fitment of subsequent "2.1" boards

Window Jamb_Recessed

Detail Number
AC-V-TB-7.1

Version
[v2.1]





NOTE
Refer to drawing "7.1" for Sill/Jamb Junction

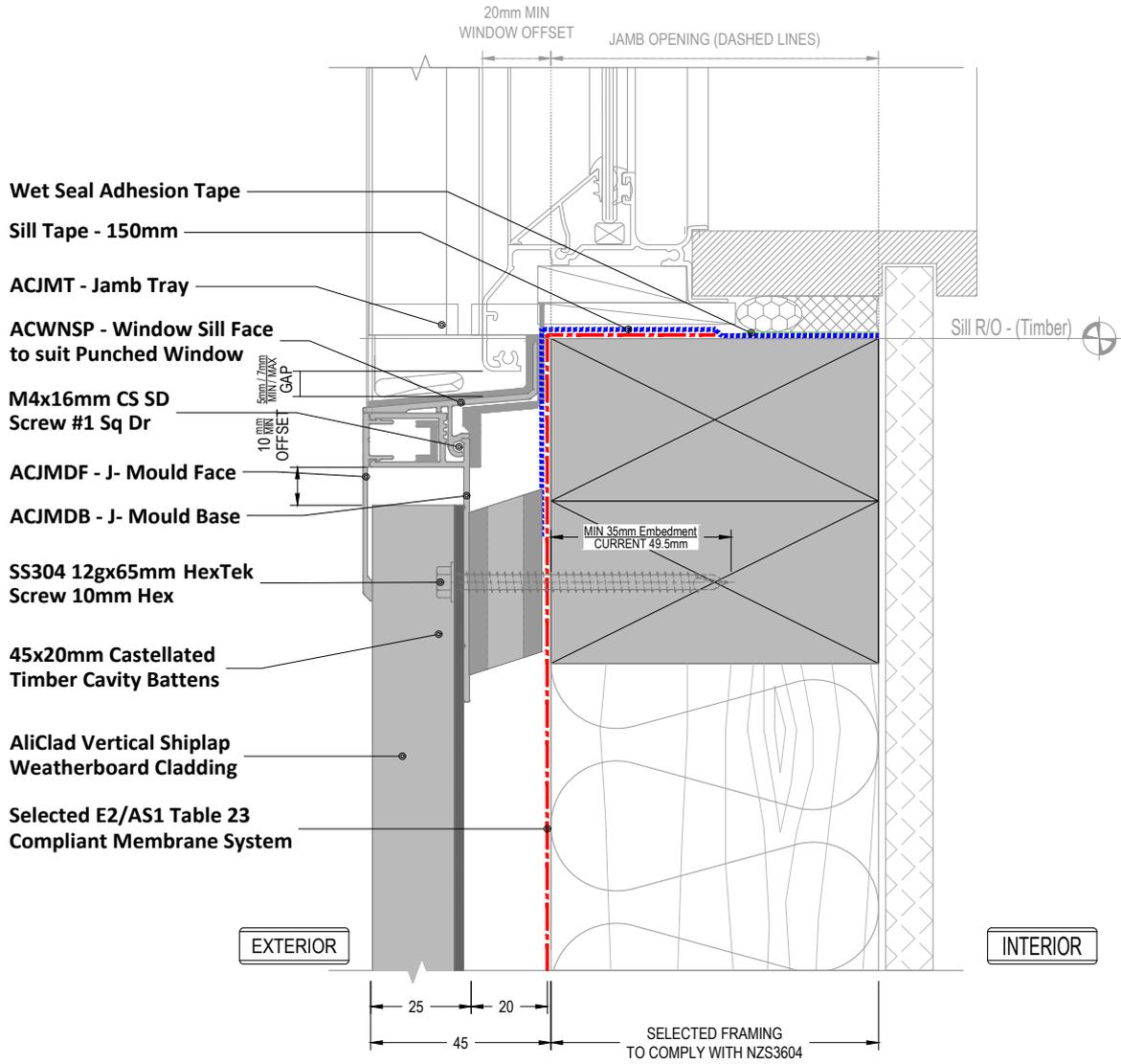
Window Head_Recessed

Detail Number
AC-V-TB-7.2

Version
[v2.1]



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NOTE
Refer to drawing "7.1" for Sill/Jamb Junction

Window Sill_Recessed

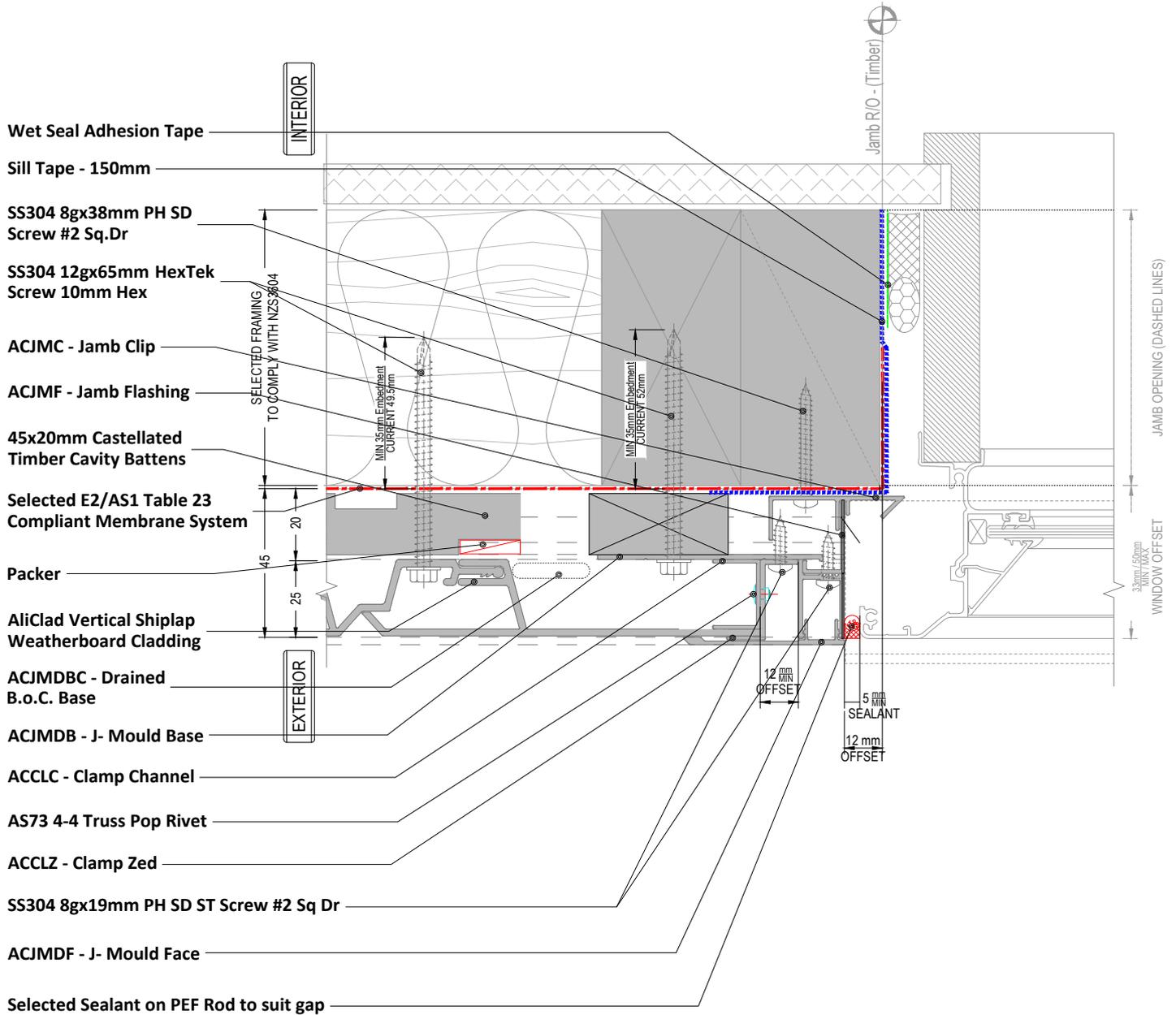
Detail Number _____
Version _____

AC-V-TB-7.3

[v2.1]



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NOTE
 *4.2" Shown in dashed lines

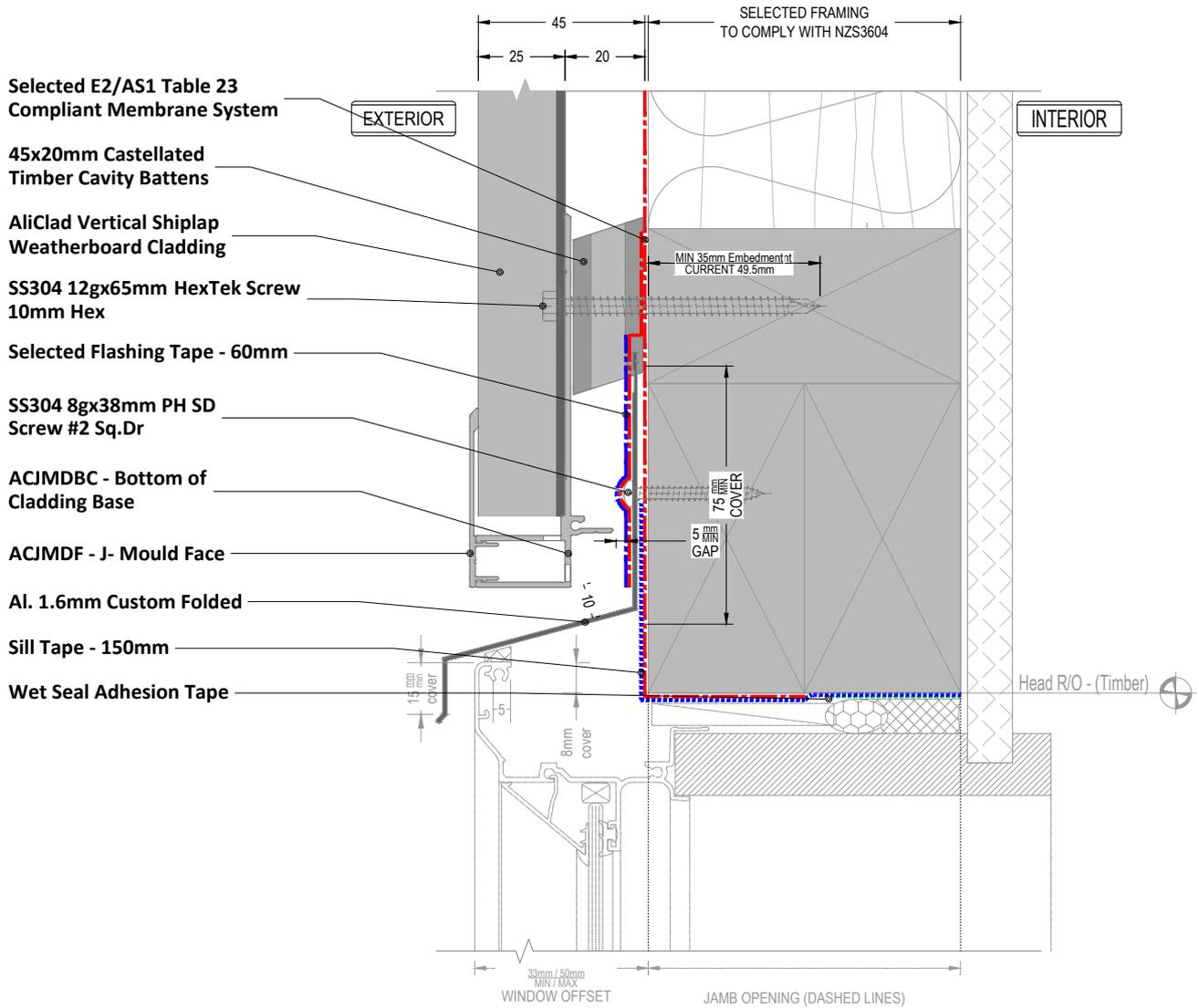
Window Jamb_WANZ/Supported

Detail Number _____
 AC-V-TB-7.4

Version _____
 [v2.1]



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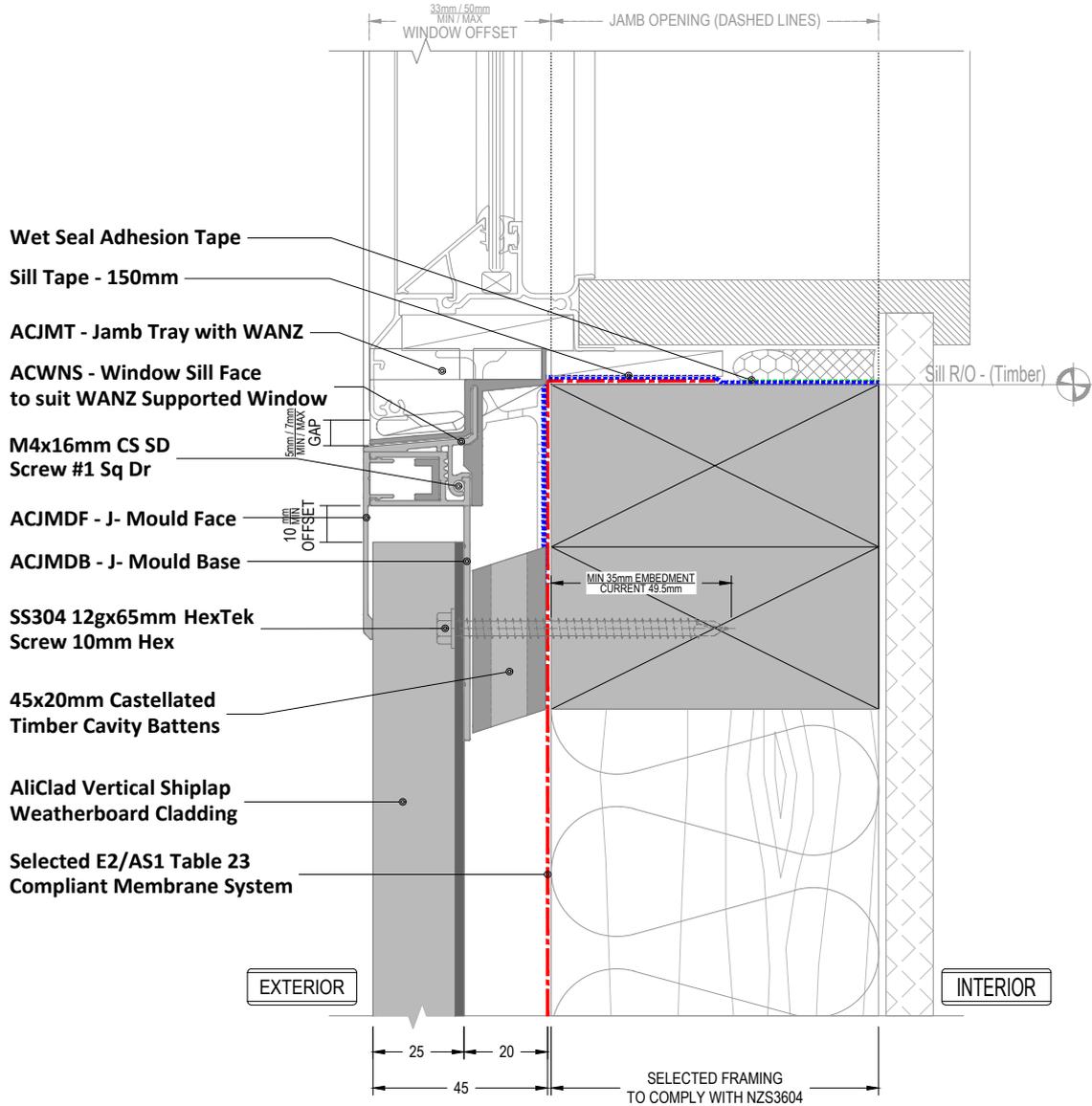
NOTE
Refer to drawing "7.4" for Sill/Jamb Junction

Window Head_WANZ/Supported

Detail Number _____
AC-V-TB-7.5

Version _____
[v2.1]





NOTE
Refer to drawing "7.4" for Sill/Jamb Junction

Window Sill_WANZ/Supported

Detail Number _____
Version _____

AC-V-TB-7.6

[v2.1]



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